

The kinetic pathway of coarsening morphology of a Ni-Al-Cr alloy by Lattice Kinetic Monte Carlo simulation

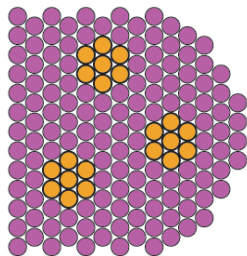
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NUCAPT

Northwestern University
Center for Atom-Probe
Tomography

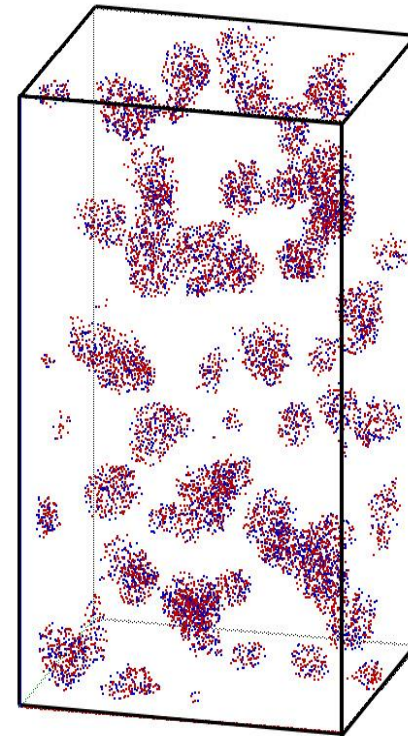
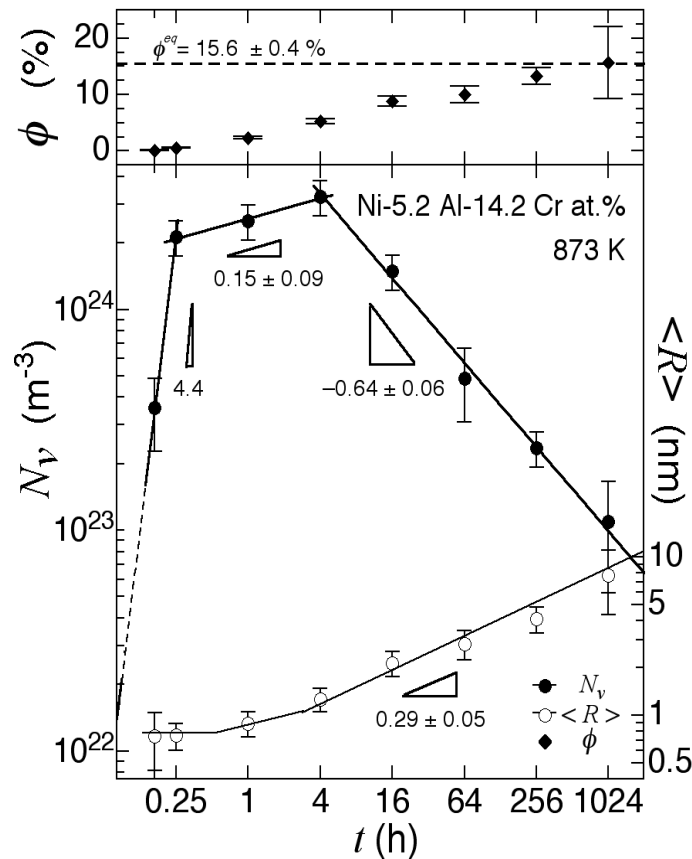


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Coherent Phase Transformations with atomic resolution

Quantitative with good statistics & **qualitative** features

Ni- 5.24 Al-14.24 Cr at. % at 600°C (*Sudbrack, Seidman et al. 2004*)



Necked precipitates;
density peaks at $\approx 30\%$ at ≈ 4 hours

Misfit $\approx 6 \cdot 10^{-4}$

Nothing but vacancy jumps

Kinetic Monte Carlo & Residence time algorithm

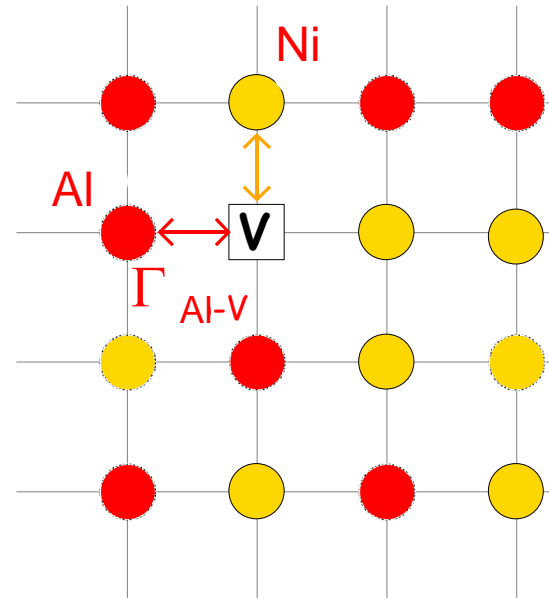
$$N_{sites} = N_A + N_B + 1_V$$

$N_{chan} \approx Z$ channels out of $\{i\}$

$$\tau_i = \left(\sum_{j=1}^{N_{chan}} \Gamma_{ij} \right)^{-1}$$

$$P(j, t + \tau_i; i, t) = \Gamma_{ij} \times \tau_i$$

$$t = t + \tau_i \quad \text{Physical time (C}_v\text{)}$$



Set of attempt
frequencies Γ_{ij} ?

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The jump frequency of a vacancy is:

$$\Gamma_{ij} = \nu_j \exp(-\Delta E_a / k_B T)$$

$$\Delta E_a = E_{sp} - E_j$$

The configurational energy:

$$E_j = \sum_{k \in nn(j)} \varepsilon_{jk} + \sum_{j \in nn(V), j \neq k} \varepsilon_{jV}$$

Parameterization of LKMC

Statistics: from first principle DFT-LDA (CASTEP + Chen Möbius inversion lattice technique)

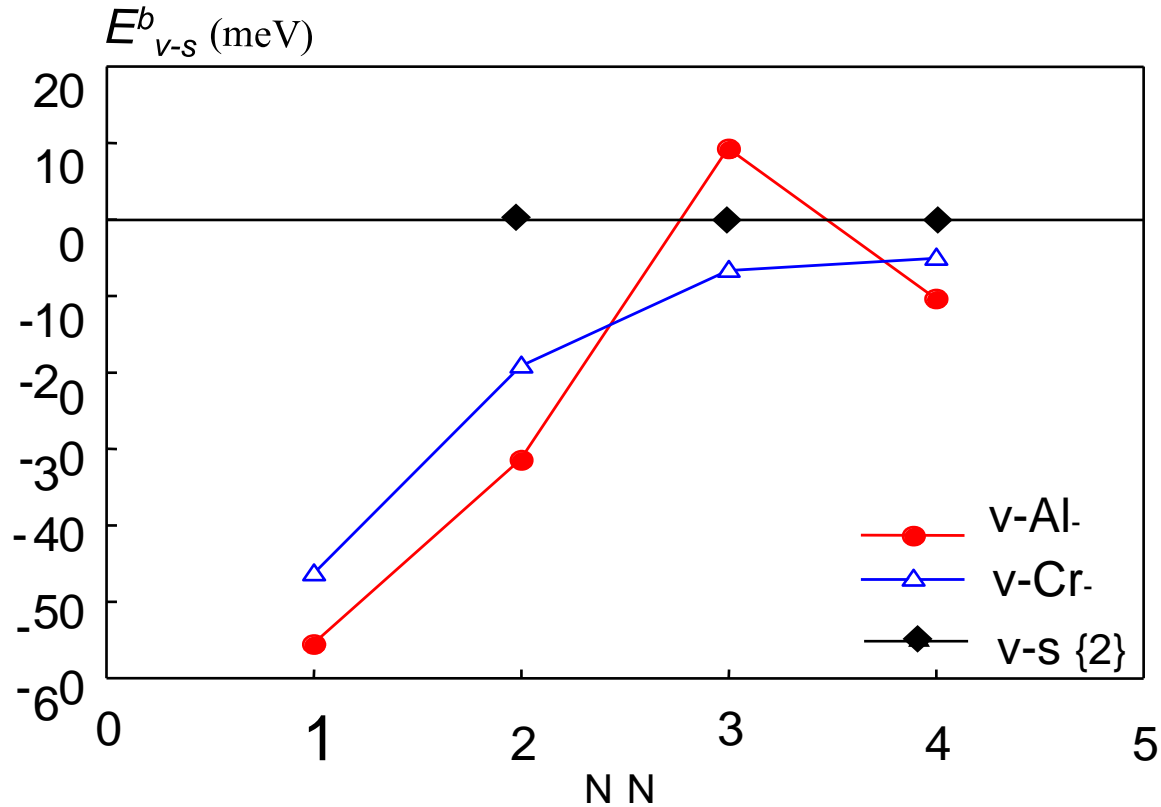
$\varepsilon^{\alpha,\alpha'}$ (eV)	Ni-Ni	Al-Al	Cr-Cr	Ni-Al	Ni-Cr	Al-Cr	V-Ni (1)/(2)	V-Al (1)/(2)	V-Cr (1)/(2)
1 st NN	-0.7485	-0.5786	-0.6845	-0.7495	-0.7582	-0.6963	-0.178	-0.221	-0.223
2 nd NN	-0.0135	-0.0265	-0.0112	0.0349	0.0257	0.0225	0/ $\varepsilon^{\text{Ni,Ni}}$	0/ $\varepsilon^{\text{Al,Ni}}$	0/ $\varepsilon^{\text{Cr,Ni}}$
3 rd NN	0.0142	0.0084	-0.0185	-0.0285	0.00526	0.0211	0/ $\varepsilon^{\text{Ni,Ni}}$	0/ $\varepsilon^{\text{Al,Ni}}$	0/ $\varepsilon^{\text{Cr,Ni}}$
4 th NN	-0.00664	-0.0121	-0.00945	0.0125	-0.0166	0.115	0/ $\varepsilon^{\text{Ni,Ni}}$	0/ $\varepsilon^{\text{Al,Ni}}$	0/ $\varepsilon^{\text{Cr,Ni}}$

Kinetics: fit to impurity diffusion coefficient in Ni (same as Pareige et.al. Acta Mater. 1999)

	Ni	Al	Cr
$E_{sp-i,j}^{\alpha}$ (eV)	-9.750	-9.412	-9.862
ν^{α} (s ⁻¹) (1)/(2)	$1.10 \times 10^{15} / 1.28 \times 10^{15}$	$1.10 \times 10^{15} / 2.26 \times 10^{15}$	$8.7 \times 10^{14} / 1.84 \times 10^{15}$

Vacancy-solute binding energies LKMC

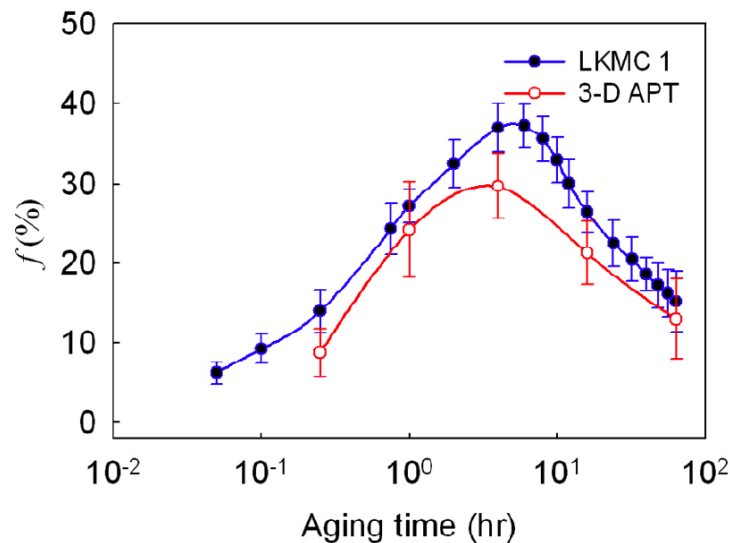
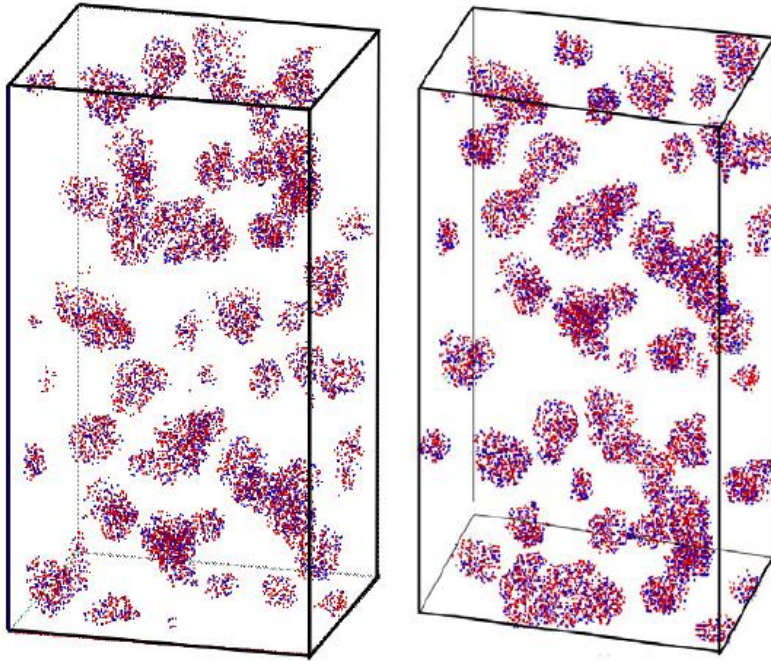
First principle DFT-LDA => **Long range vacancy solute binding {1}**



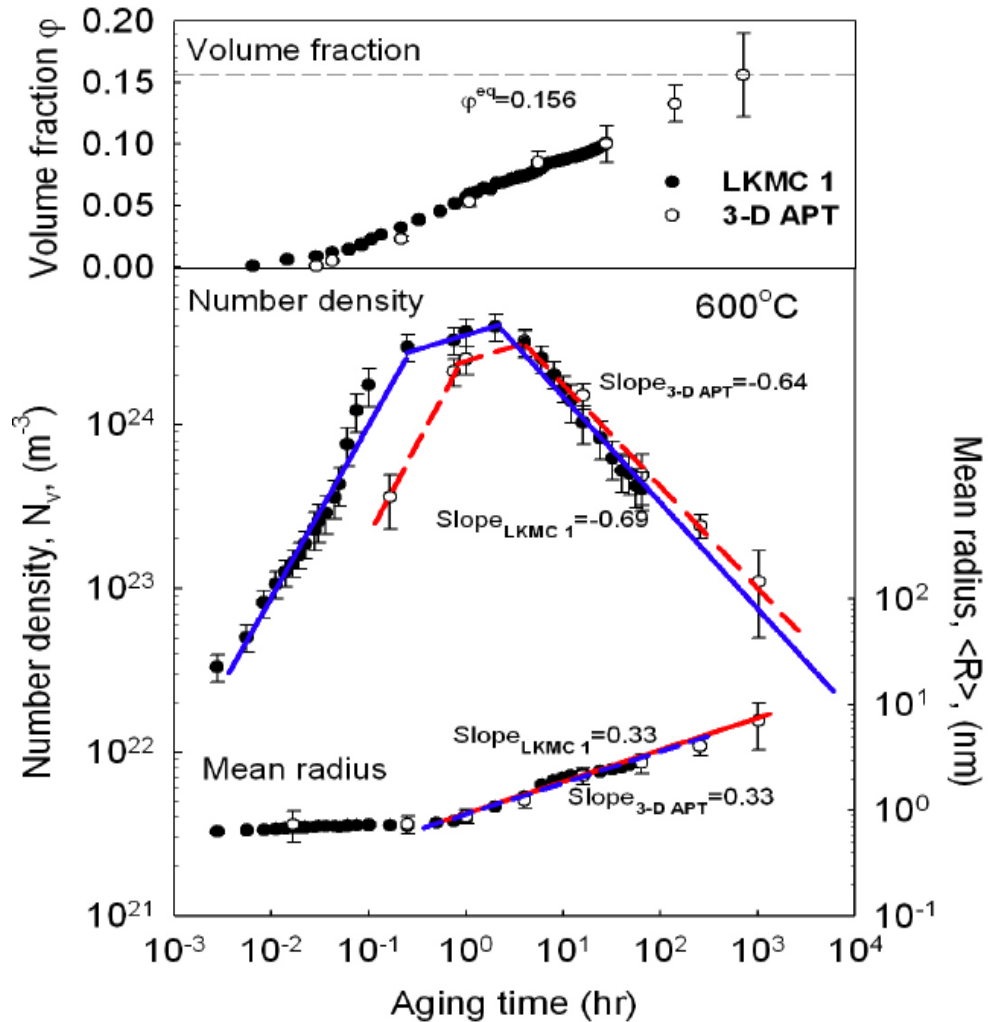
LKMC-1 \Rightarrow morphological features & quantitative OK

3D APT

LKMC 1



3D-AP / KMC-1 (long range v-s binding)



LKMC-2: no long range s-v binding => no necking

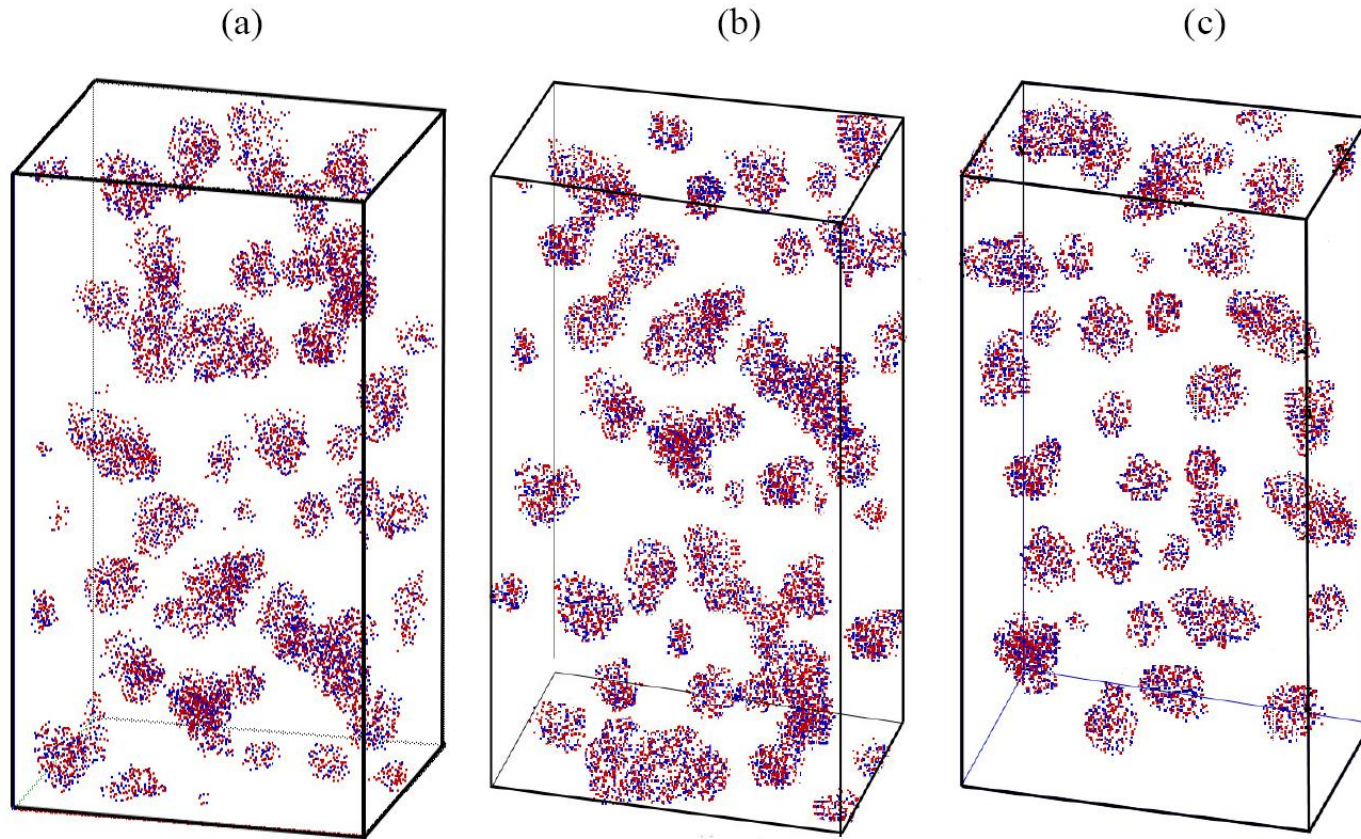
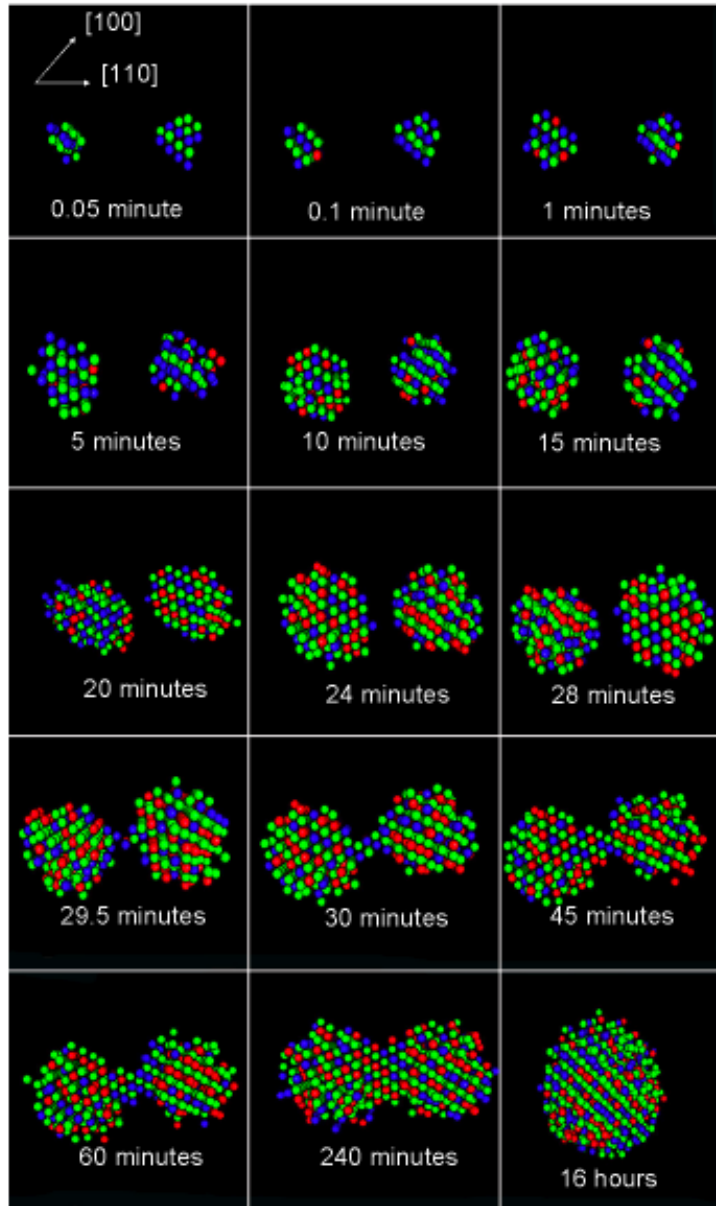


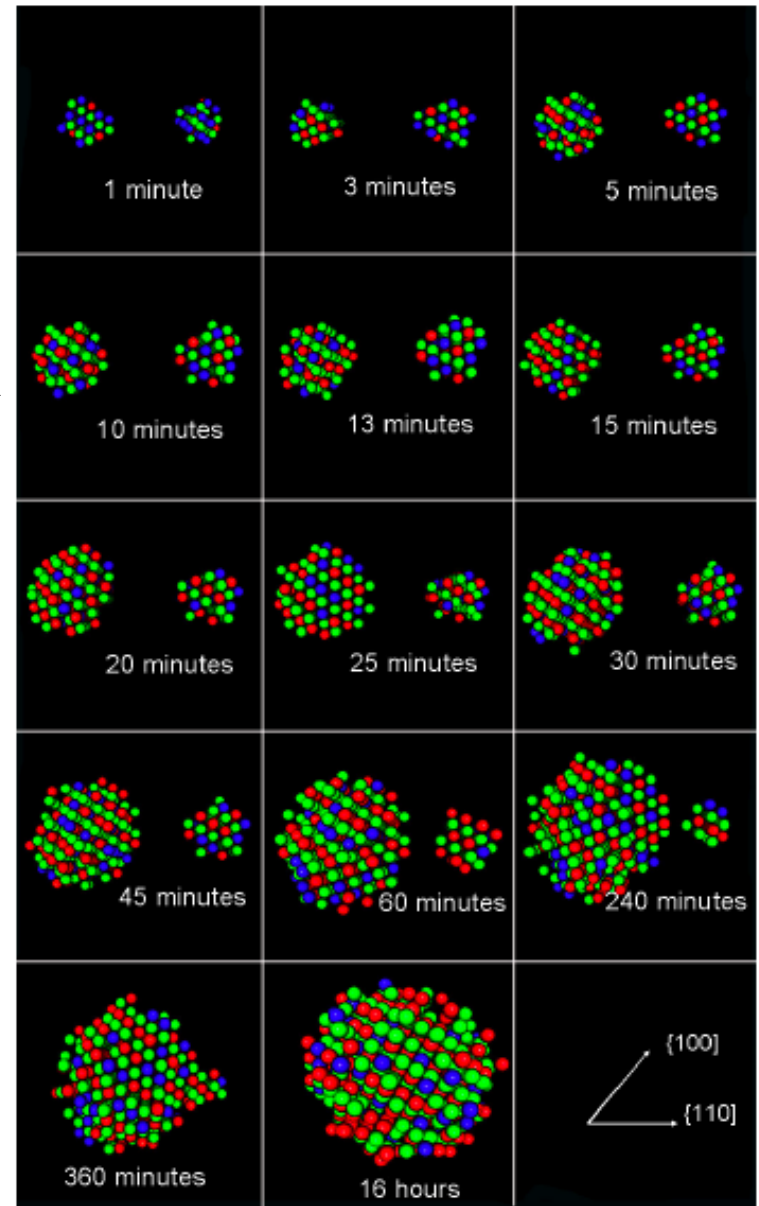
Figure 1: The morphology of γ' -precipitates in Ni 5.2 Al 14.2 Cr at.% after aging at 873 K: (a) As obtained from 3-D APT experiments after 4 hours; (b) as simulated by LKMC with parameter set 1; (c) as simulated by LKMC with parameter set 2.

Necking is kinetics



*Long range
s-v binding*

← ON
OFF →



Necking is triggered by kinetics, not by thermodynamics

dilute solutions

migration of clusters (Soisson, Bellon)

coagulation

concentrated solutions

correlated diffusion

Diffusion?=> L, D, fast / medium

$$\tilde{J} = -\bar{L} \nabla \tilde{\mu} = -\bar{D} \nabla \tilde{C} \Omega^{-1} \quad \bar{D} = \bar{L} \bar{\chi}$$

$$L_{\alpha\beta} = (\Omega kT)^{-1} \sum_{m,n} \frac{\langle \Delta \mathbf{r}_\alpha^m \cdot \Delta \mathbf{r}_\beta^n \rangle}{6t}$$

KMC equilibrium
terminal solid solution

$$\chi_{\alpha\beta} = \frac{\partial(\mu_\alpha - \mu_\nu)}{\partial C_\alpha}$$

$$\bar{D} = \begin{pmatrix} D_{fast} & 0 & 0 \\ 0 & D_{medium} & 0 \\ 0 & 0 & D_{slow} \end{pmatrix}$$

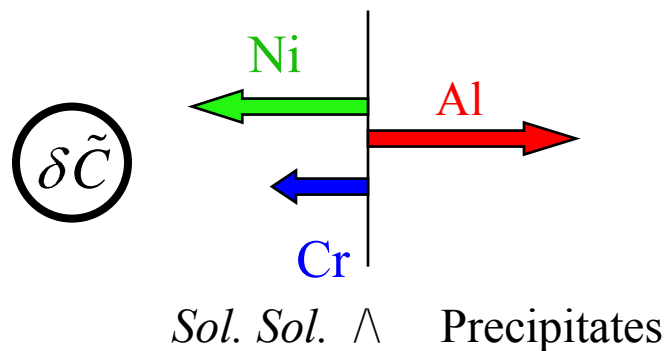
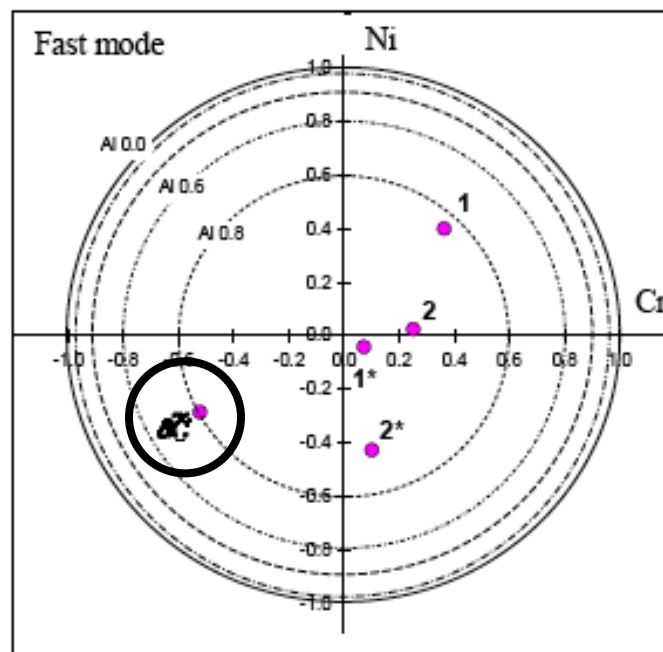
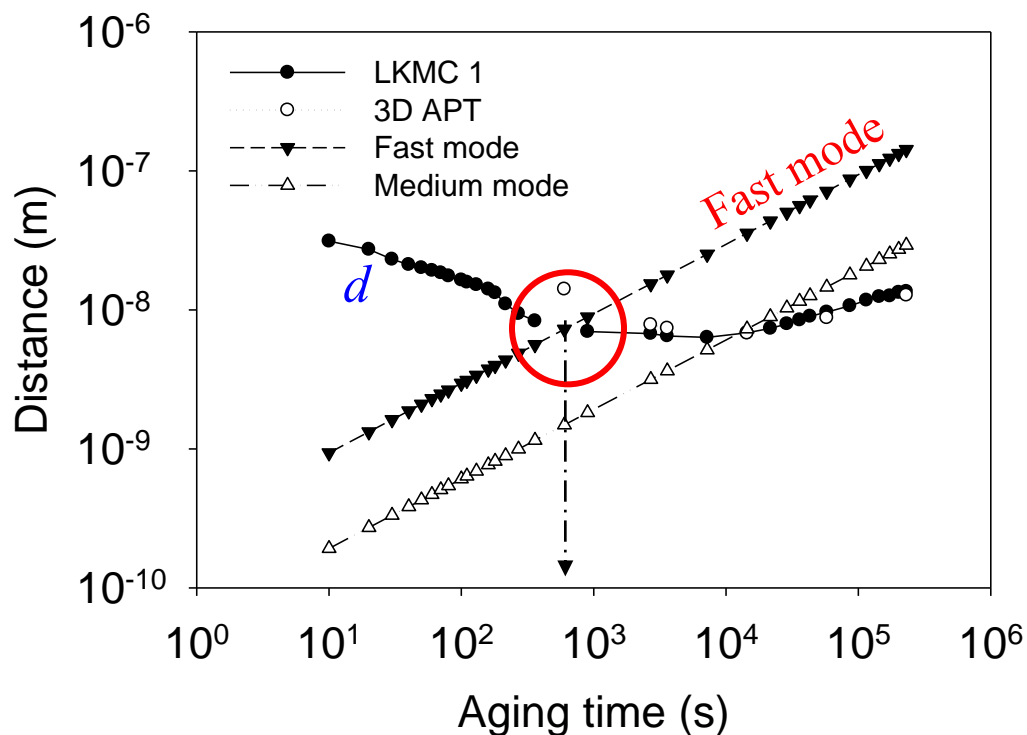
$$D_{fast} \approx 2 \cdot 10^{-20} \text{ m}^2 \text{ s}^{-1}$$

$$D_{medium} \approx 9 \cdot 10^{-22} \text{ m}^2 \text{ s}^{-1}$$

$$D_{slow} \ll D_{medium}$$

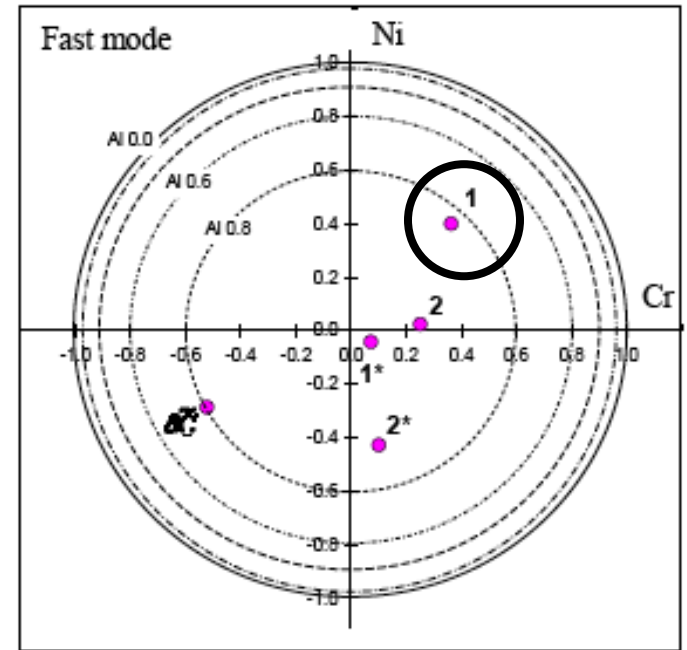
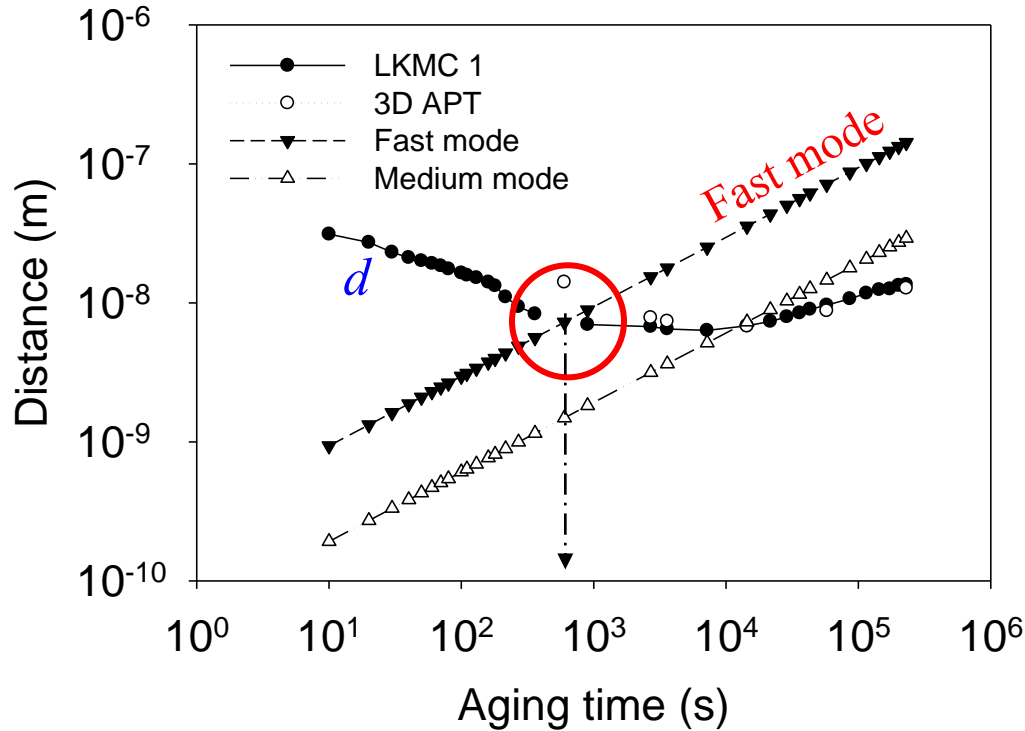
Fast diffusion mode dominates early stage morphogenesis

Inter-precipitate distance / $2\sqrt{(Dt)}$ (m)

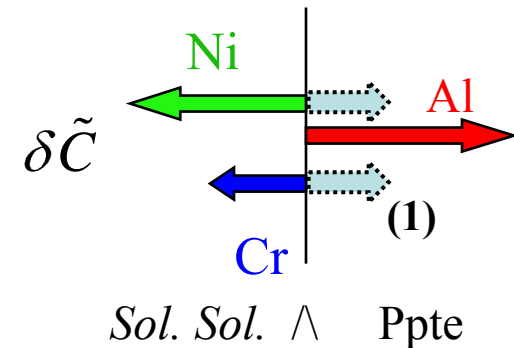


Fast diffusion mode dominates early stage morphogenesis

Inter-precipitate distance / $2\sqrt{(Dt)}$ (m)

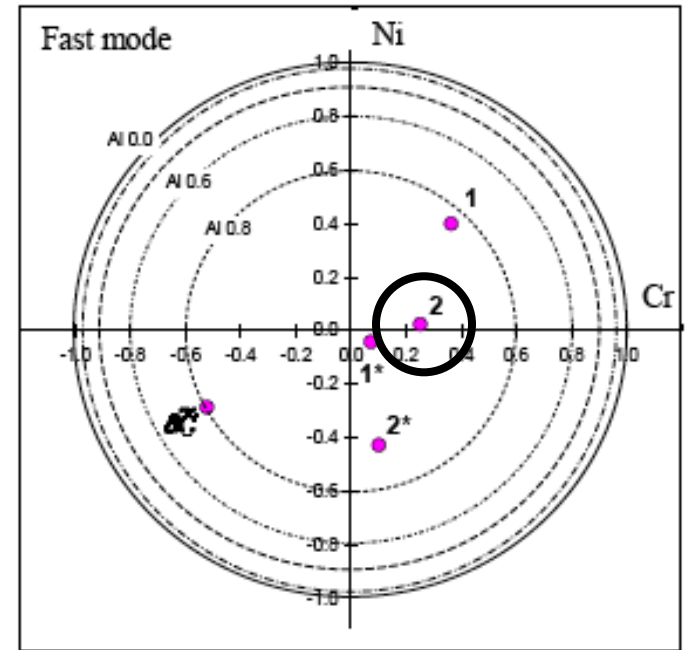
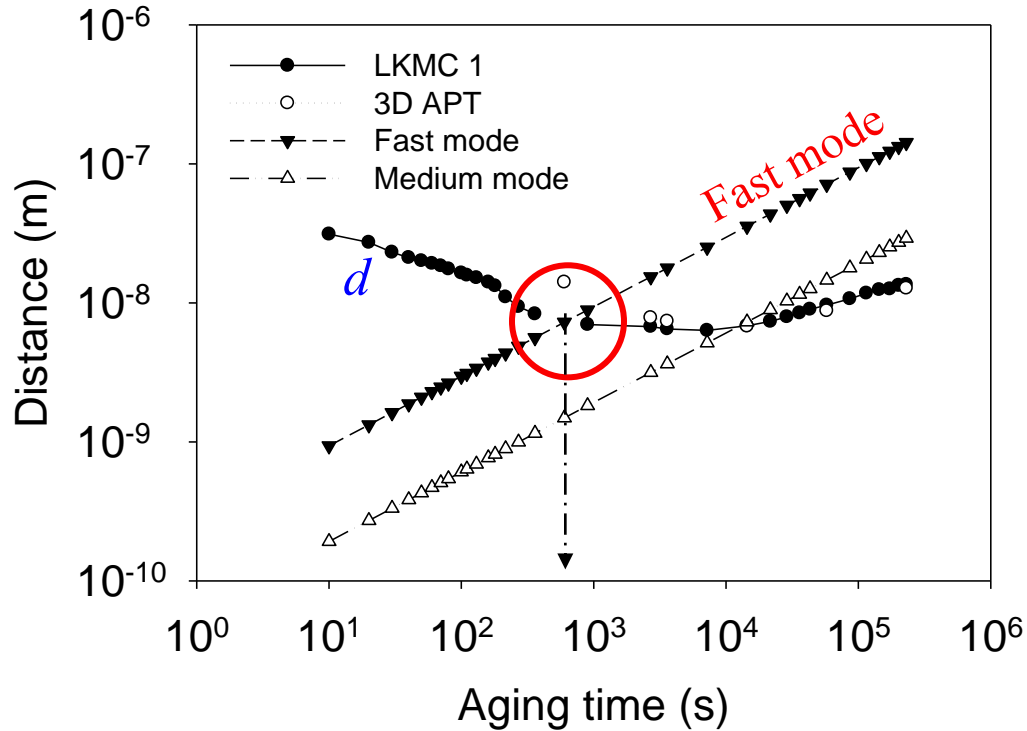


KMC-(1)
Long range
 v - s binding

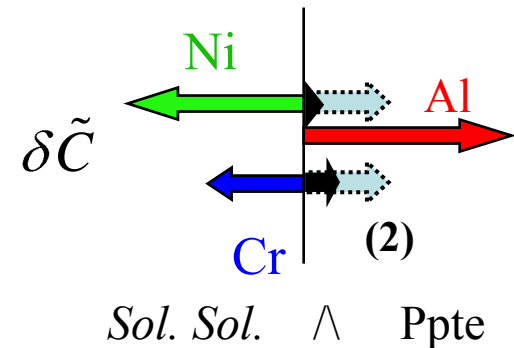


Fast diffusion mode dominates early stage morphogenesis

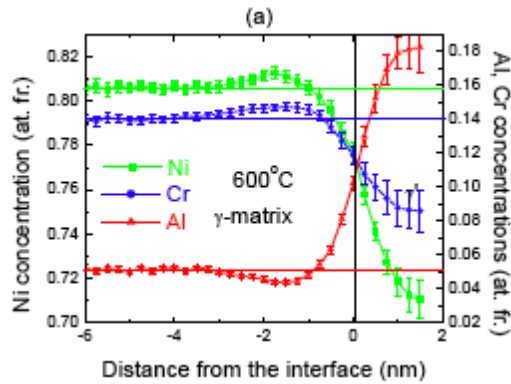
Inter-precipitate distance / $2\sqrt{(Dt)}$ (m)



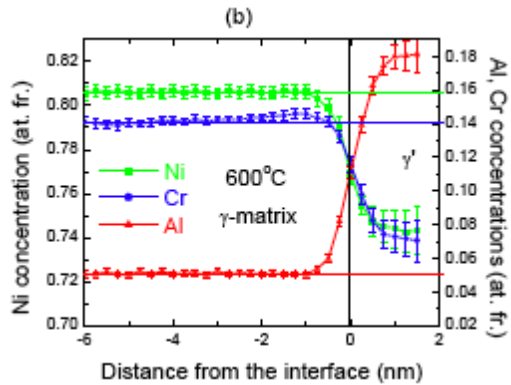
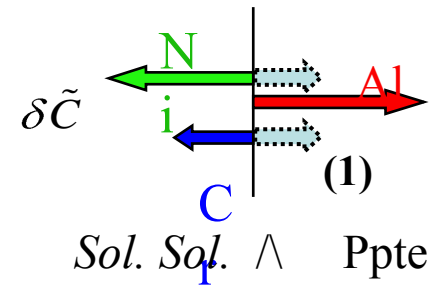
KMC-(2)
Zero long range
 v - s binding



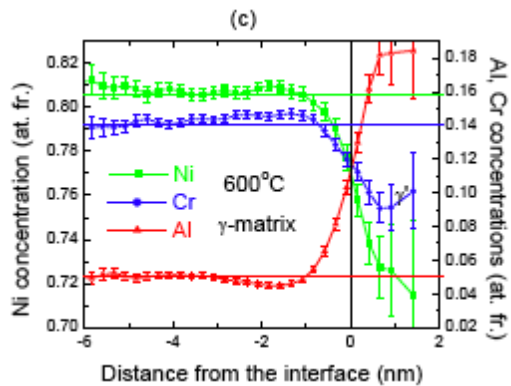
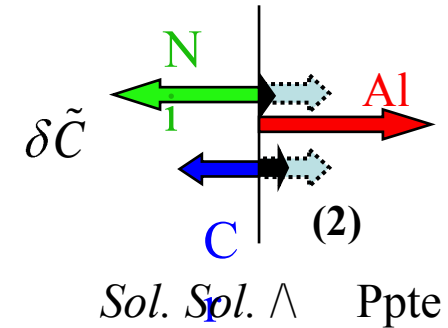
Kinetic correlations in fast mode oppose optimum coupling



KMC-1
Long range
 v -s binding

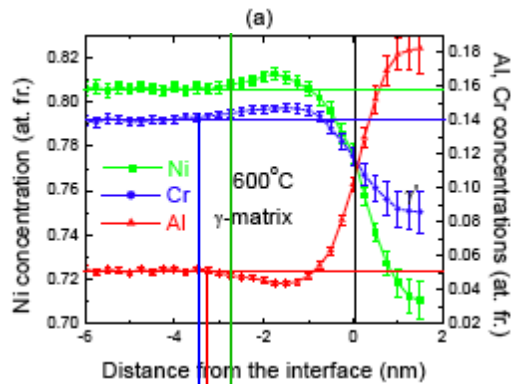


KMC-2
Zero long range
 v -s binding

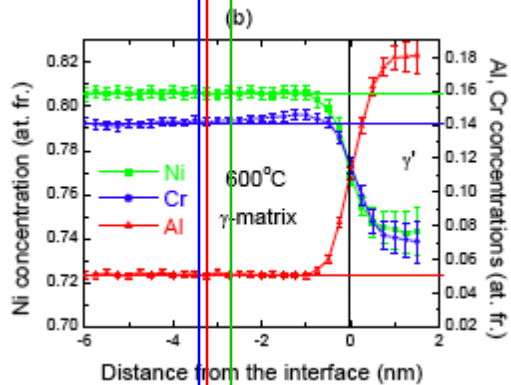
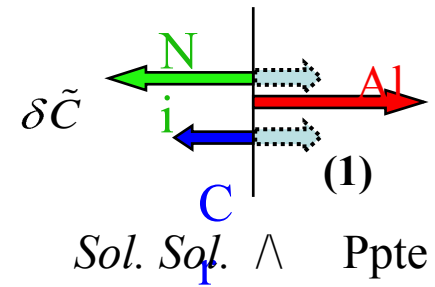


3D-APT

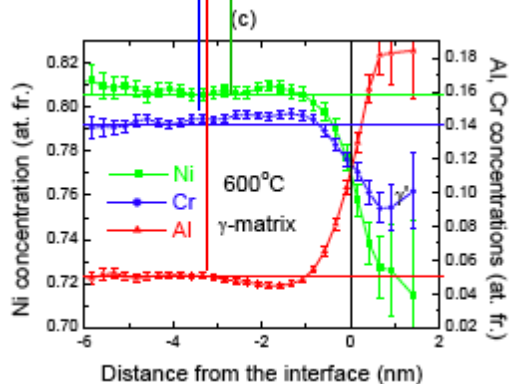
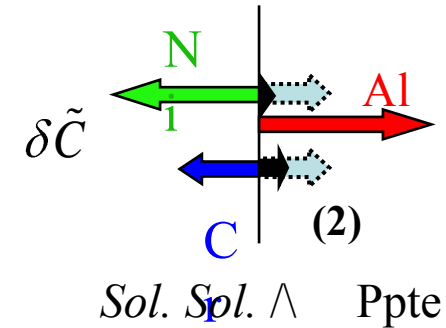
Kinetic correlations in fast mode oppose optimum coupling



KMC-1
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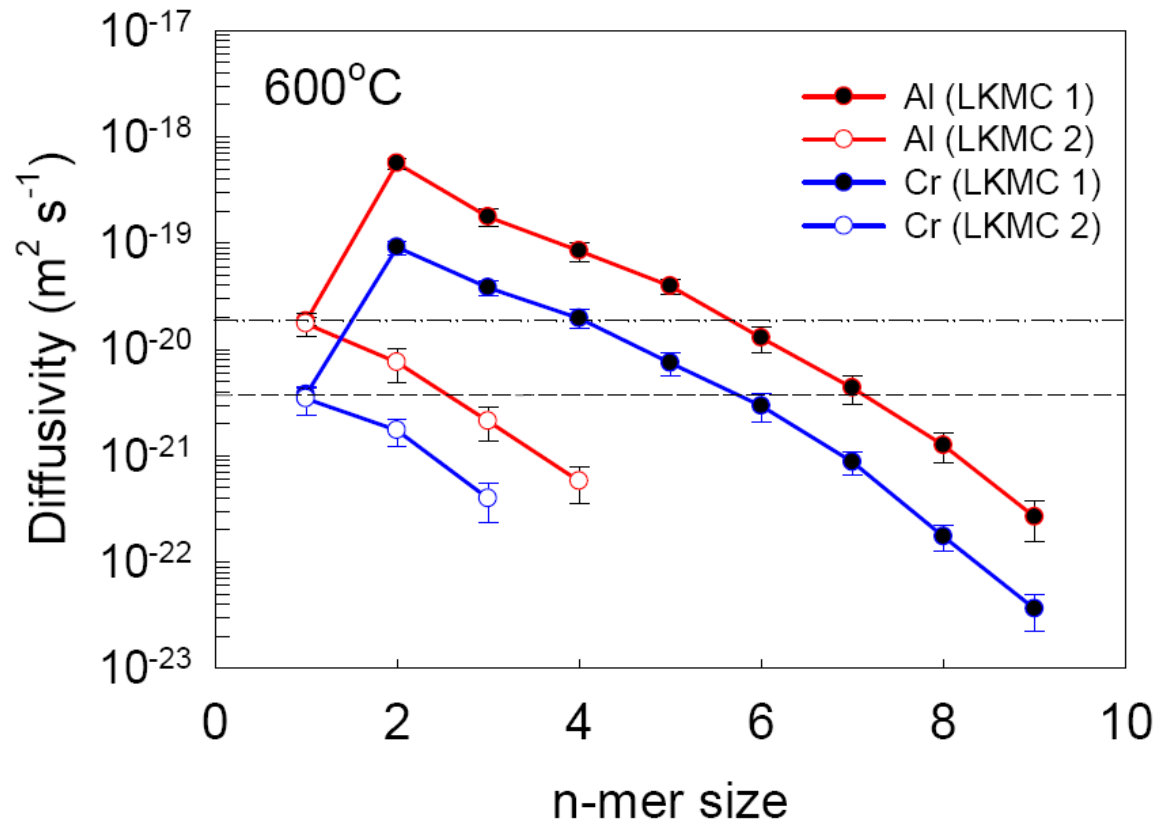
KMC-2
Zero long range
 v -s binding



3D-AP

*Kinetic correlations
broaden interface % profiles
⇒ Inter-Ppte chemical interactions
⇒ Necking*

Highly correlated solute cluster diffusion



The significance of the diffusion of solute clusters (n-mers) in a Ni-Al or a Ni-Cr alloy. Diffusion coefficient ($\text{m}^2 \text{s}^{-1}$) of Al- and Cr-clusters (n-mers), as a function of the number of atoms (n) in the cluster: black lines for parameter set 1 and red lines for parameter set 2.

Conclusions

Using the very same LKMC
to study correlation effects in diffusion
and to simulate coherent phase separation

+

Comparison with 3D-APT

Reveals :

- ⇒ New mechanisms (necking, elimination of APB's...)
- ⇒ Excellent quantitative agreement with observations in real alloys
- ⇒ Role of Off-diagonal terms of Onsager matrix in the morphogenetic process

This work has been published in Nature Materials, March 2007, and thanks C. Sudbrack and K. Yoon provide APT results.