

Modeling Marker Motion in Diffusion Couples

W. J. Boettinger, J. E. Guyer, C. A. Campbell & G. B. McFadden
NIST

Exploration of marker motion in 1-D single phase & multiphase
diffusion couples
w/ concentration dependent diffusivities

Three computational methods:

- Similarity variable: NSolution by shooting method with matching error function in far fields ~ Jeff
 - DICTRA ~ Carrie
 - Diffuse Interface (Cahn-Hilliard); NSolution by *FiPy* - finite volume ~ Jon
-
- Kirkendall markers sometimes become dispersed slightly in the diffusion direction. Other times they remain sharply concentrated. (VanLoo et al., Höglund & Agren)
 - Kirkendall markers occasionally end up at two different places. This has only been seen in couple with moving interfaces. (VanLoo et al.)
 - A. Paul et al. observed markers in two positions within NiAl in a multiphase diffusion couple

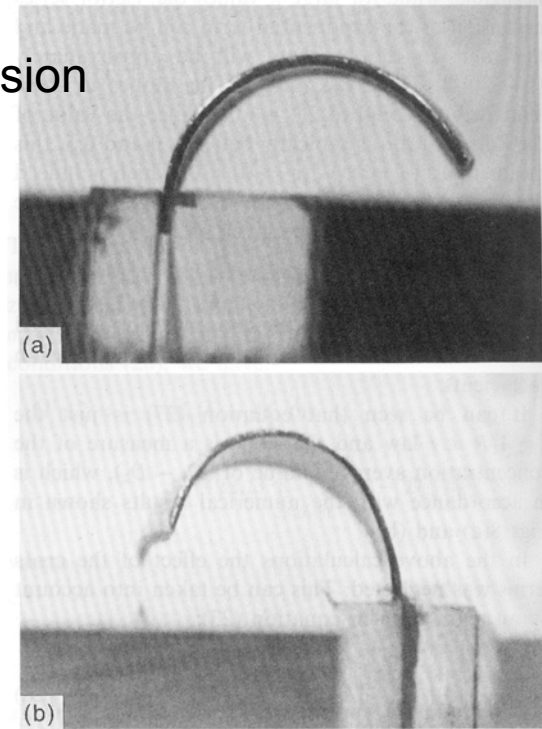
Why do we care?

Stress and deformation in thin films subject to reaction diffusion

“Diffusion Induced Bending of Thin Sheet Couples: Theory and Experiment for Ti-Zr,” I Daruka et al. Acta Mater. 44(1996), 4981-4993.

- 0.1 mm thick bonded Ti & Zr sheets
- 2-5 hrs anneal @ 1183, 1233, 1273 K
- Radius as small as 4 mm
- $D_{\text{Zr}} - D_{\text{Ti}} = 5 \times 10^{-14} \text{ m}^2/\text{s}$
- $\tilde{D} = 1.7 \times 10^{-13} \text{ m}^2/\text{s}$
- Difference in partial molar volumes is small

A consideration of deformation accompanying reaction diffusion helps clarify....

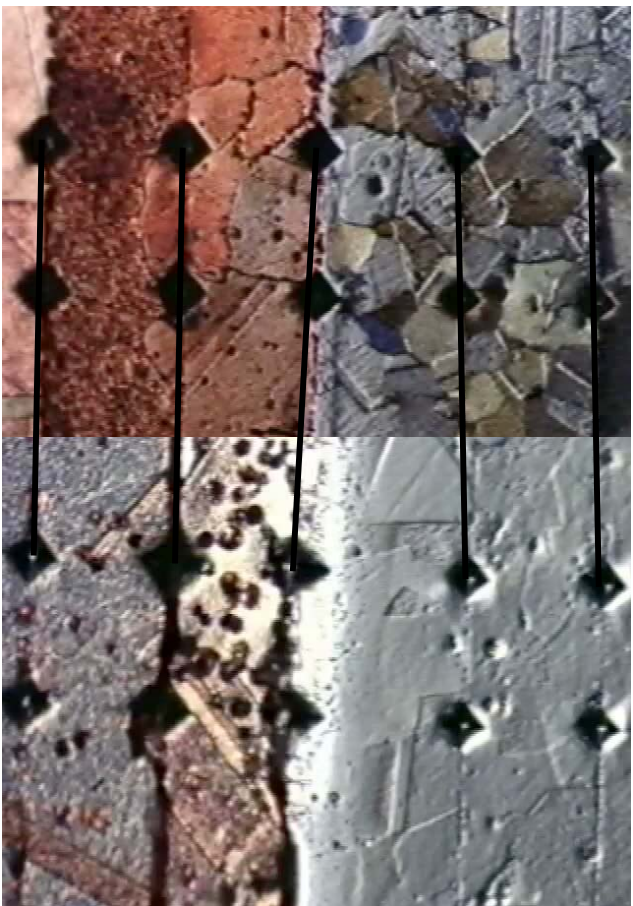


Similar experiments
Cu-Ni and other systems

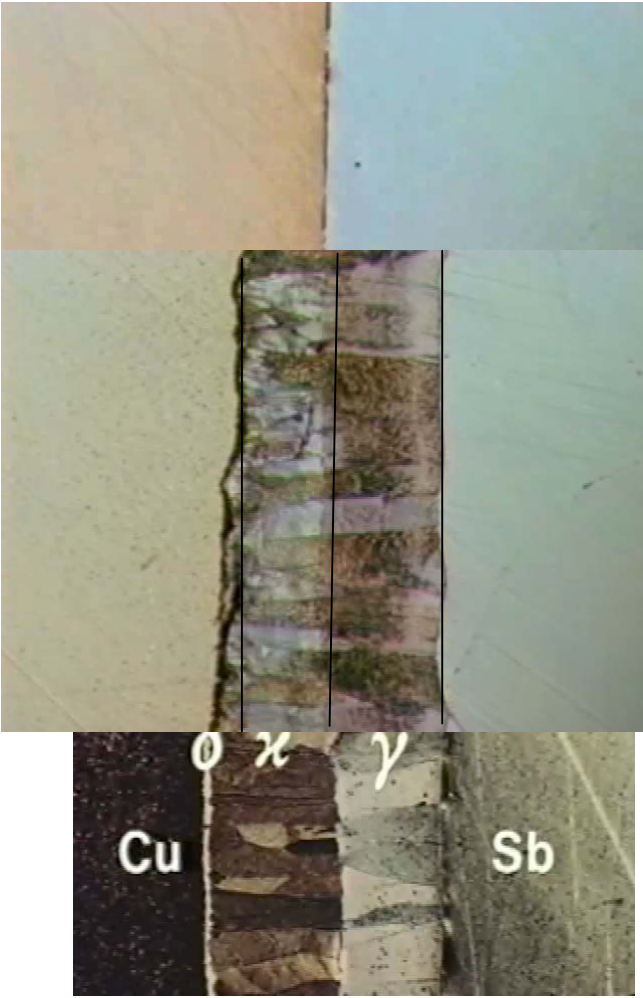
In continuum mechanics approaches to deformation in solids, one employs a reference configuration and actual configuration. What is the relationship between these and the terms usually employed in diffusion theory; viz., Lattice fixed frame=?marker frame, volume fixed frame=? lab frame.

Films: "Diffusion in Solid Metals: Single-phase Systems"
"Diffusion in Solid Metals: Multiphase-Diffusion"
T. Heumann & V. Ruth

Cu



Ni



Get marker velocity from

- concentration profile
- value of $\Delta D = D_B - D_A$



$$v(z, t) = \Delta D (X_B) \frac{\partial X_B(z, t)}{\partial z}$$

Marker Trajectories

$$\frac{dz(t)}{dt} = v(z(t), t)$$

$$z(0) = \begin{cases} 0 & \text{for "Kirkendall Plane"} \\ z_0 & \text{for "other markers"} \end{cases} \quad z_K(t)$$

If similarity solution applies

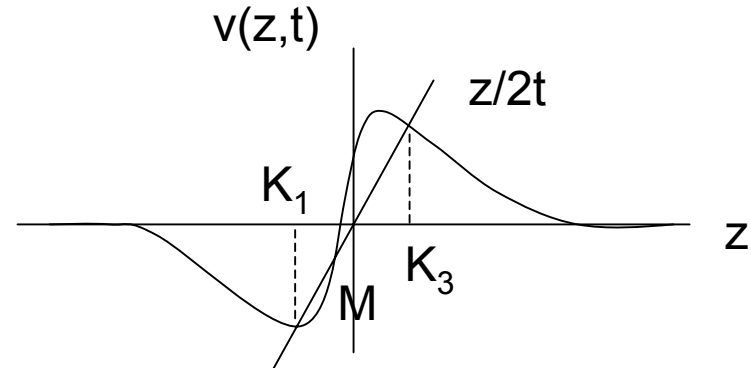
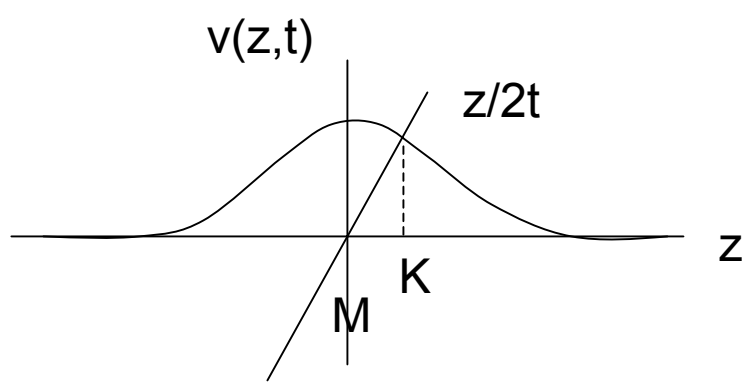
$$z_K(t) = A_K \sqrt{t}$$

$$\frac{dz_K(t)}{dt} = \frac{A_K}{2\sqrt{t}} = \frac{z_K(t)}{2t}$$

$$\frac{z_K(t)}{2t} = v(z_K(t), t)$$

Leads to graphical interpretation!

Graphic interpretation of of Kirkendall Plane Location



Questions

- How do a set of markers move when there are multiple Kirkendall planes?
- How do a set of markers move when there is a moving interface?
- How do these conclusion depend on the sharp interface model?
- Can we compute marker motion using a diffuse interface model of a moving interface?
- What kind of stresses might be generated by these effects?

Cahn-Hilliard
Gradient Energy
Model

$$J_i = -\frac{M_i X_i}{V_m} \nabla \mu_i; \quad \nabla = \frac{\partial}{\partial z}$$

$$\tilde{J}_B = -\tilde{J}_A = J_B + v^M \frac{X_B}{V_m}$$

$$\frac{1}{V_m} \frac{\partial X_B}{\partial t} = -\frac{\partial}{\partial z} [\tilde{J}_B]$$

$$\tilde{J}_B = -\frac{\tilde{M}}{V_m} \nabla [\mu_B - \mu_A]$$

$$\tilde{M} = X_A X_B [X_B M_A + (1 - X_B) M_B]$$

$$v^M = X_A X_B [M_B - M_A] \nabla (\mu_B - \mu_A)$$

Sharp Interface Model

$$\mu_B - \mu_A = -\Omega(X_B - X_A) + RT(\ln X_B - \ln X_A) - 2K \frac{\partial^2 X_B}{\partial z^2}$$

Interface phase compositions implicit

$$\mu_B - \mu_A = -\Omega(X_B - X_A) + RT(\ln X_B - \ln X_A)$$

Plus explicit imposition of interface phase compositions

$$\tilde{J}_B = -\frac{\tilde{D}}{V_m} \nabla X_B \quad \frac{\partial X_B}{\partial t} = \frac{\partial}{\partial z} \left[\tilde{D} \frac{\partial X_B}{\partial z} \right]$$

$$\tilde{D} = \tilde{M} \left[\frac{RT}{X_A X_B} - 2\Omega \right] = [X_B M_A + X_A M_B] [RT - 2\Omega X_A X_B]$$

$$= D_A X_B + D_B X_A$$

$$v^M = [M_B - M_A] RT \left\{ 1 - \frac{2\Omega}{RT} X_A X_B \right\} \nabla X_B$$

$$= [D_B - D_A] \nabla X_B$$

$$D_A = M_A RT \left[1 - \frac{2\Omega}{RT} X_A X_B \right] \quad \text{and} \quad D_B = M_B RT \left[1 - \frac{2\Omega}{RT} X_A X_B \right]$$

Thermodynamic and Kinetic parameters

Chosen to permit:

- Miscibility gap
- Opposite Kirkendall effects in the two phases

$$M_A = M_0 [\beta_1 (1 - X_B) + \beta_2 X_B] \quad m^2 \text{mole} / \text{Js}$$

$$M_B = M_0 [\beta_2 (1 - X_B) + \beta_1 X_B] \quad m^2 \text{mole} / \text{Js}$$

$$\beta_1 = 1 \text{ or } 0.5; \quad \beta_2 = 0.5 \text{ or } 1$$

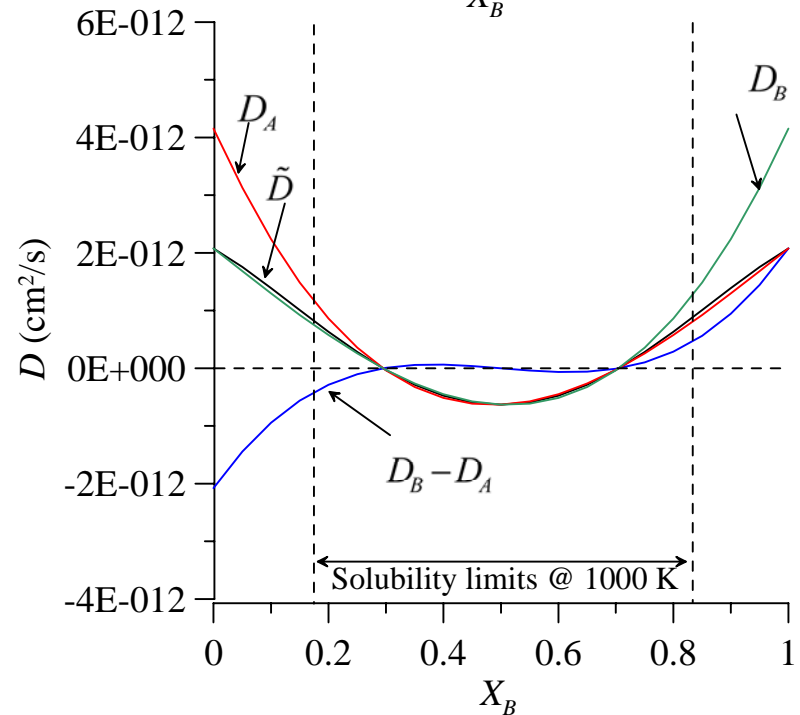
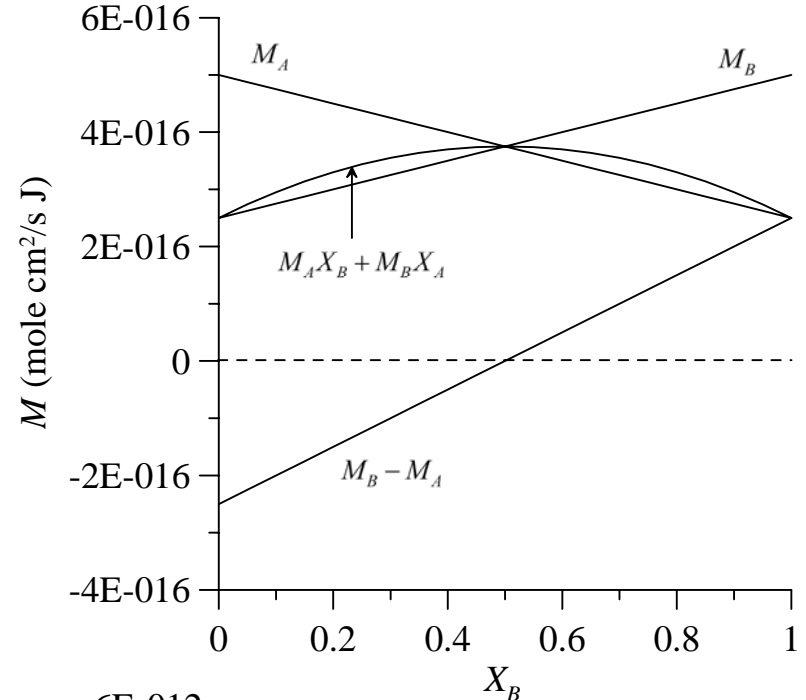
$$\Omega = 2 \cdot 10^4 \quad \text{J} / \text{mole}$$

$$\frac{K}{\Omega} = 10^{-4} \quad \text{m}$$

$$R = 8.314 \quad \text{J} / \text{moleK}$$

$$T = 10^3 \text{ K}$$

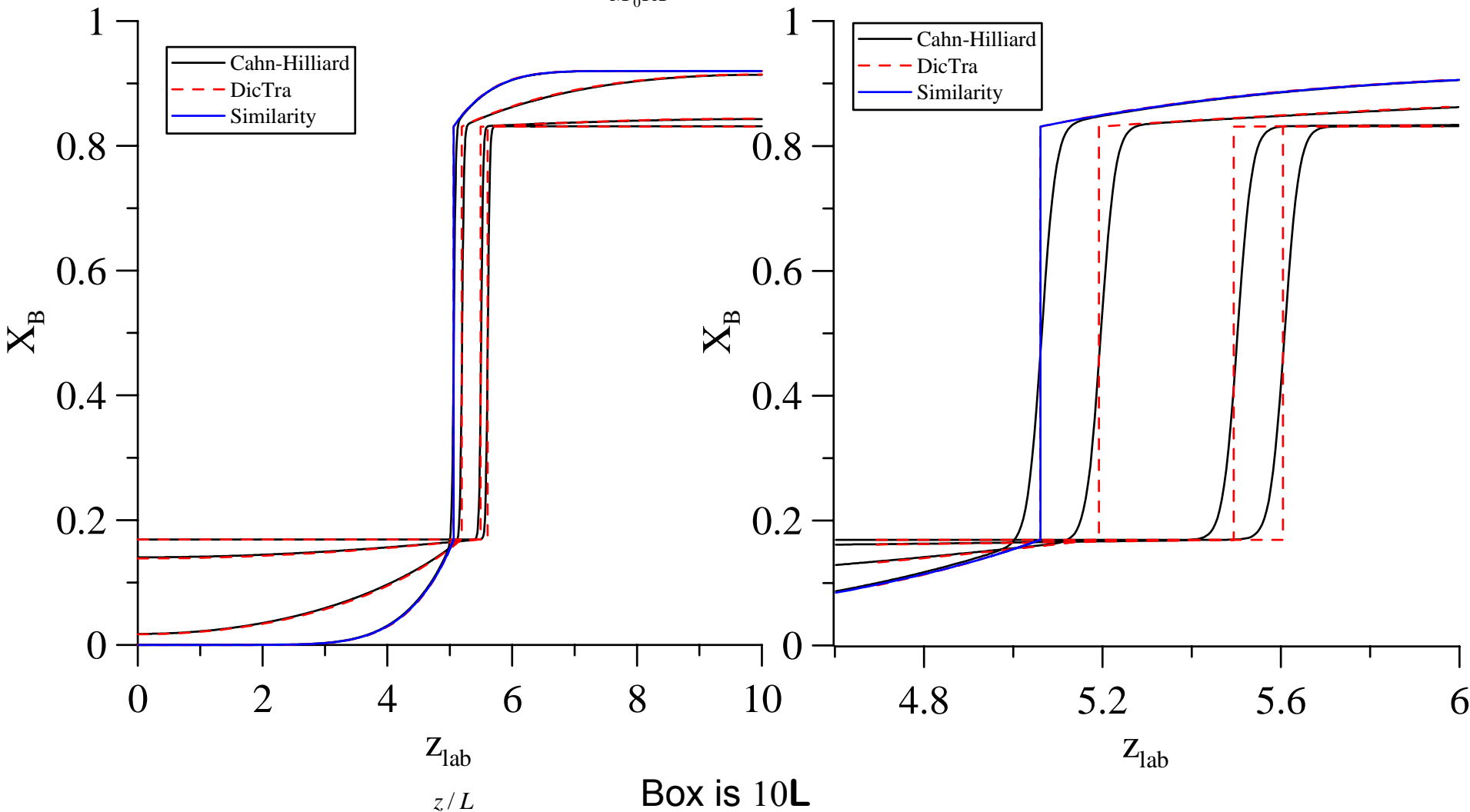
$$M_0 RT = 4.157 \times 10^{-12} \quad \text{m}^2 / \text{s}$$



Comparison of Similarity Solution, DICTRA and Cahn-Hilliard Concentration

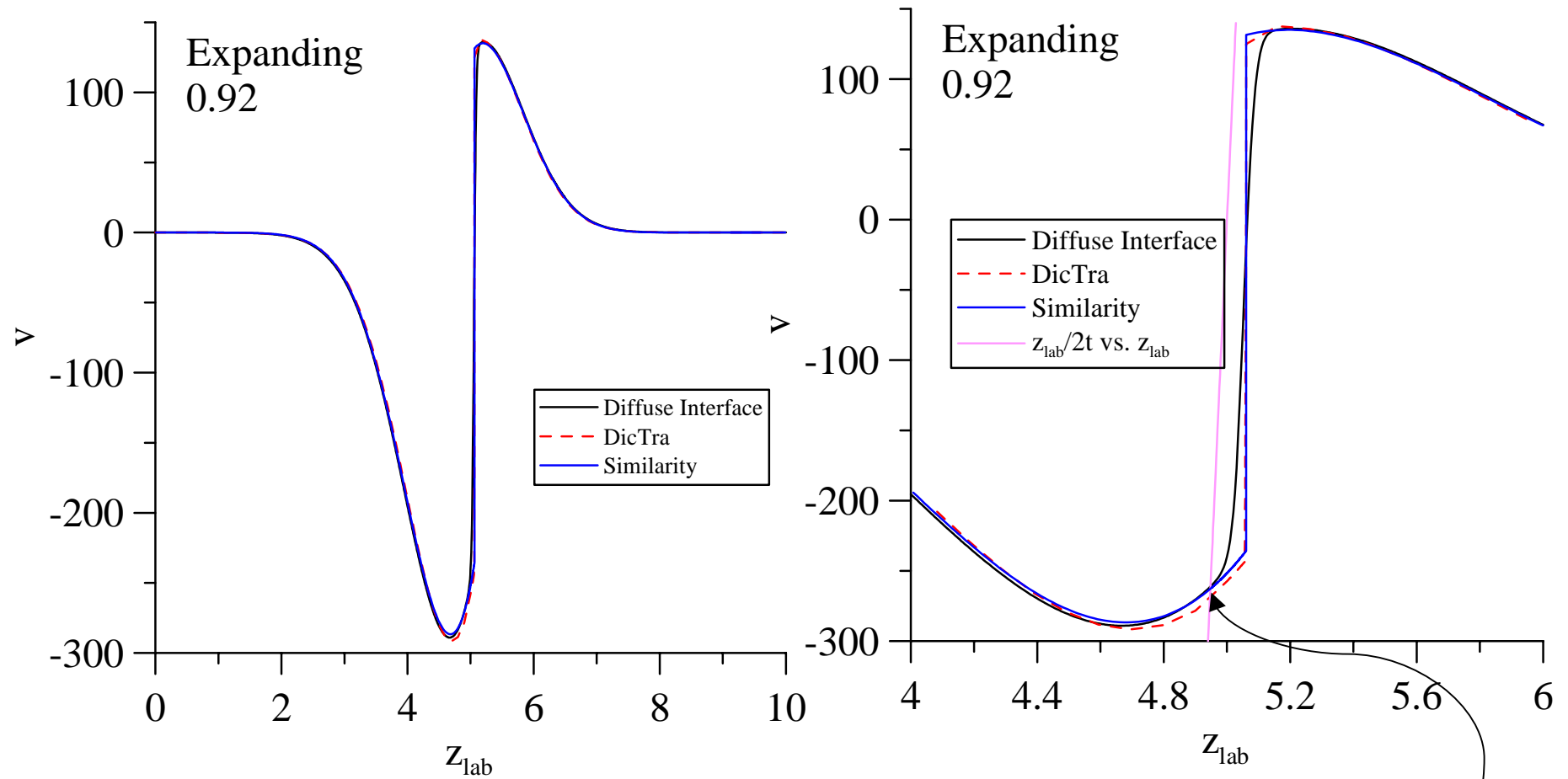
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.92$$
$$(\beta_1 = 1, \beta_2 = 0.5)$$

$t = 10^{-4}, 10^{-3}, 10^{-2}, 10^{-1}$ in time units of $\frac{L^2}{M_0 RT}$



Comparison of Similarity Solution, DICTRA and Diffuse Model
Marker Velocity

$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.92$
 $(\beta_1 = 1, \beta_2 = 0.5)$

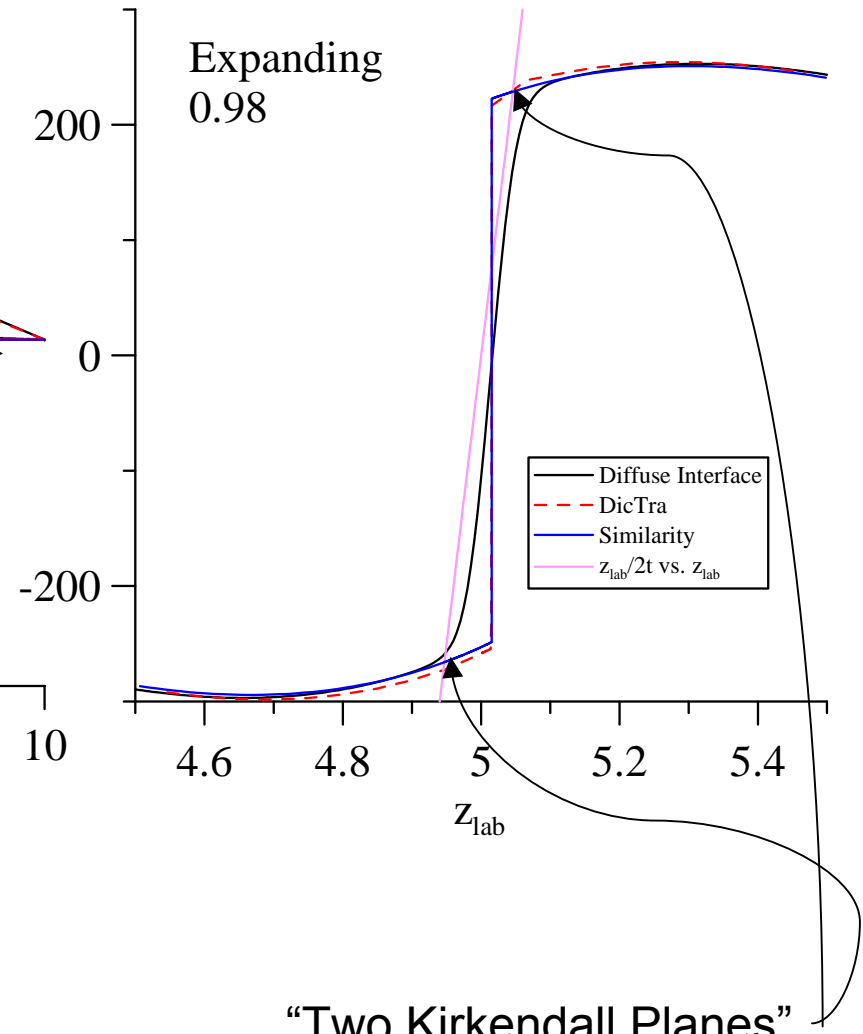
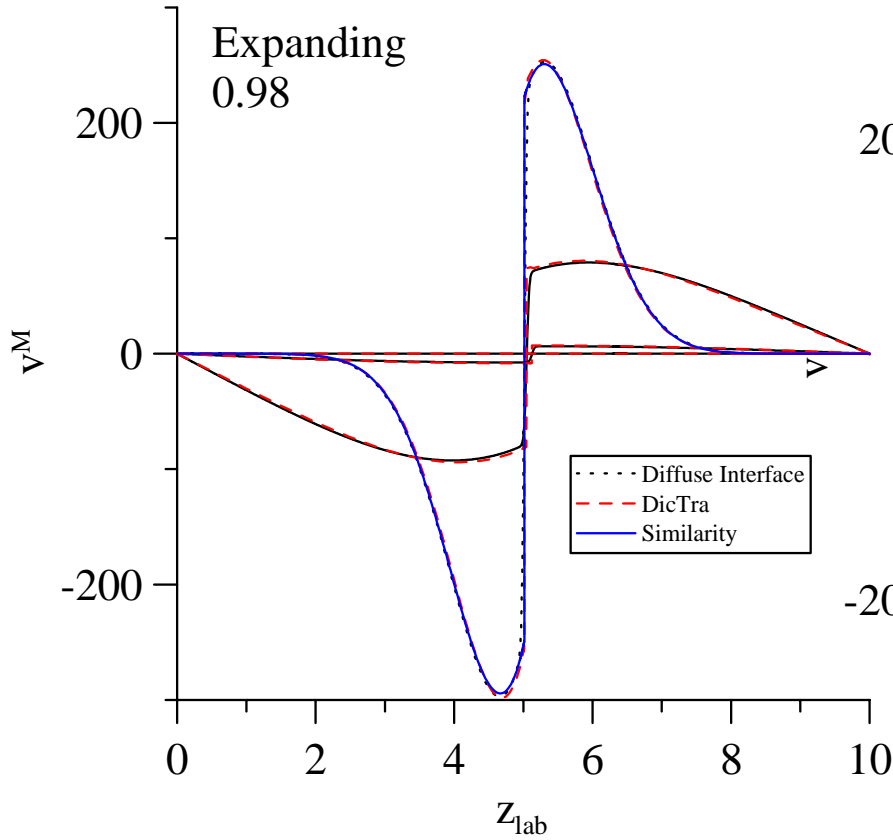


“Single Kirkendall Plane”

Slightly Different Right End Composition

$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.98$$

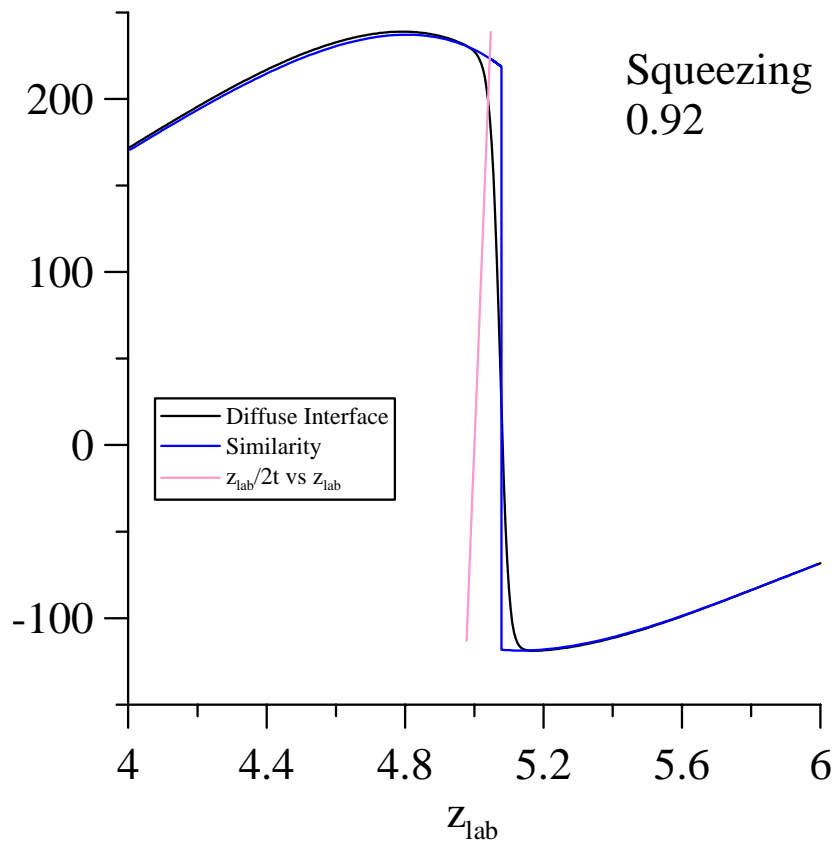
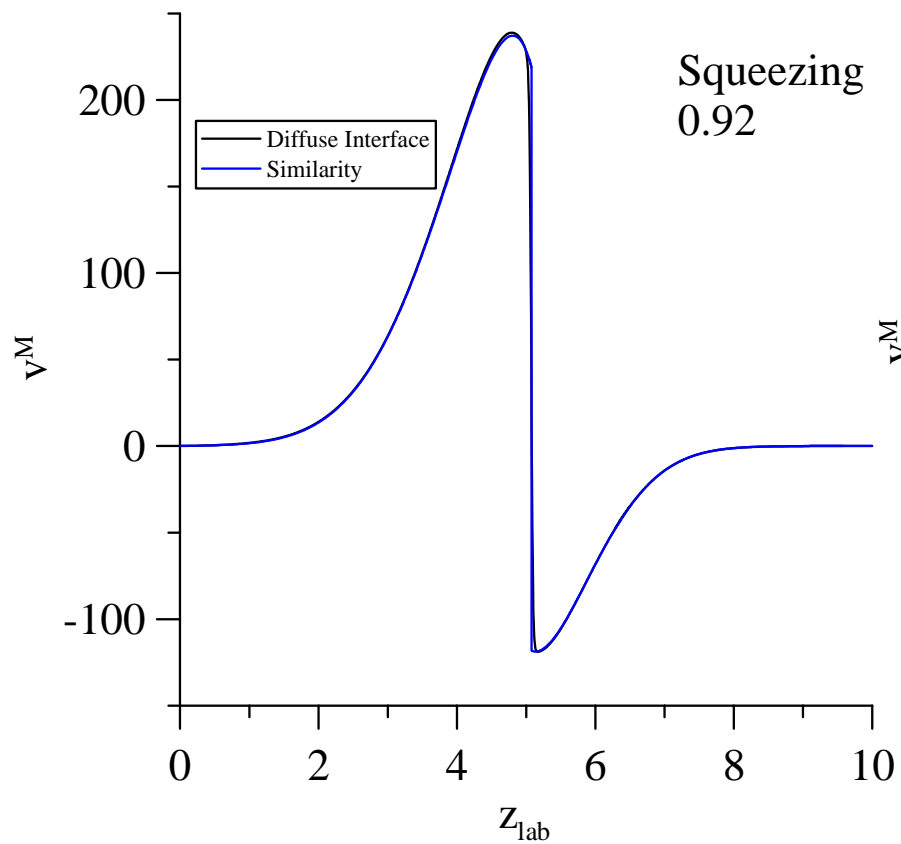
$$(\beta_1 = 1, \beta_2 = 0.5)$$



“Two Kirkendall Planes”

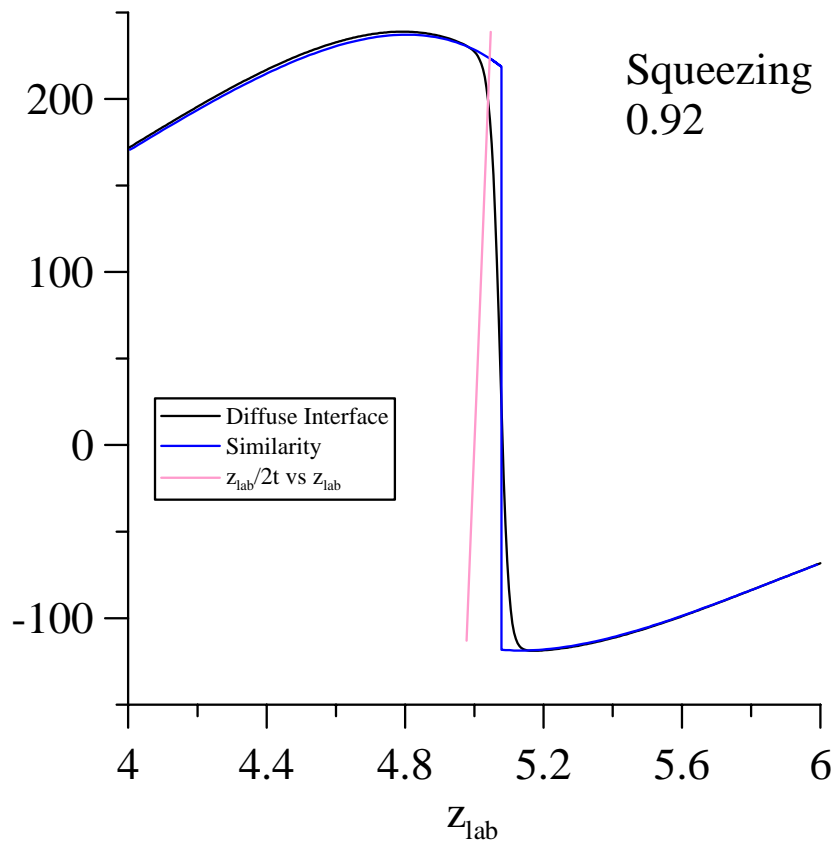
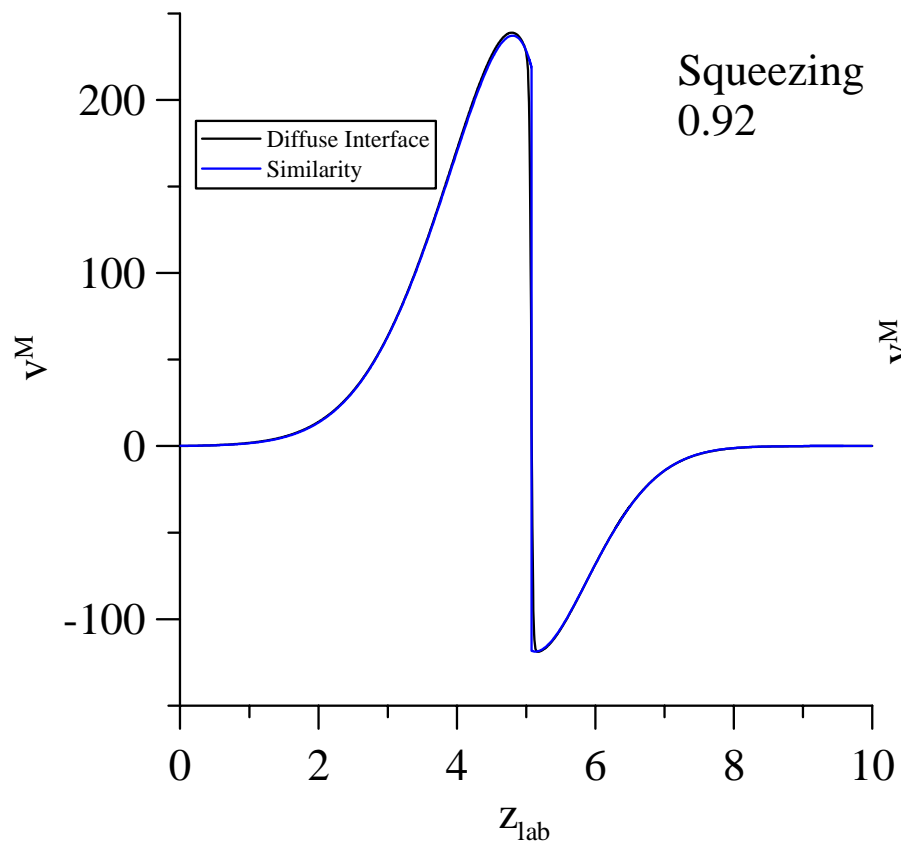
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.98$$

$$(\beta_1 = 1, \beta_2 = 0.5)$$



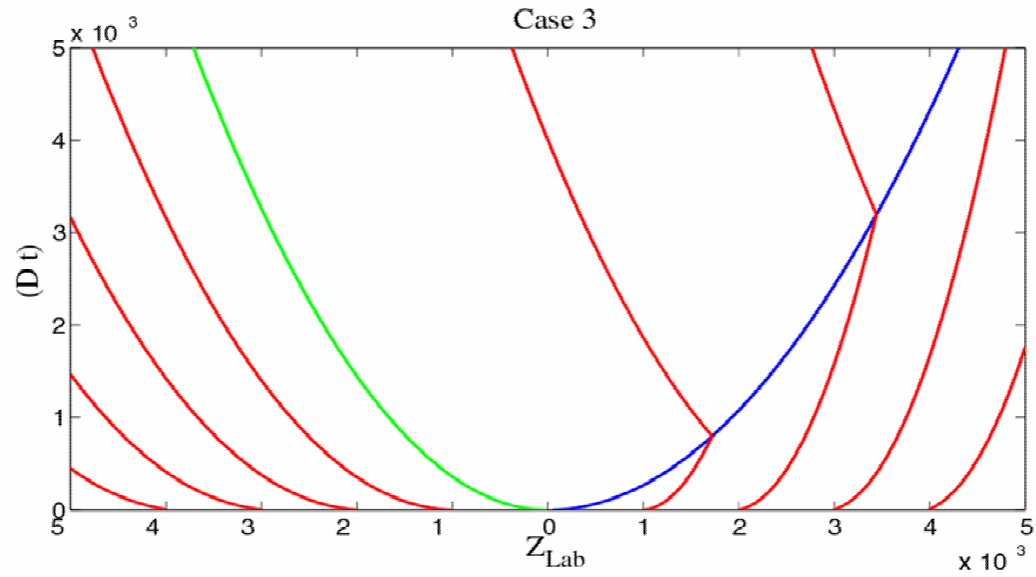
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.98$$

$$(\beta_1 = 1, \beta_2 = 0.5)$$

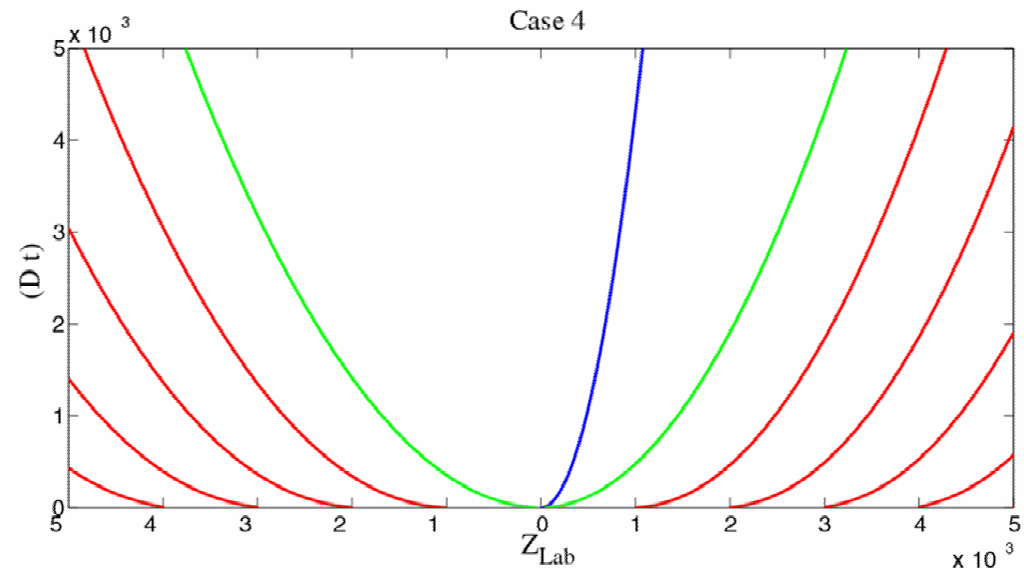


Similarity Solution: Expanding

0.92



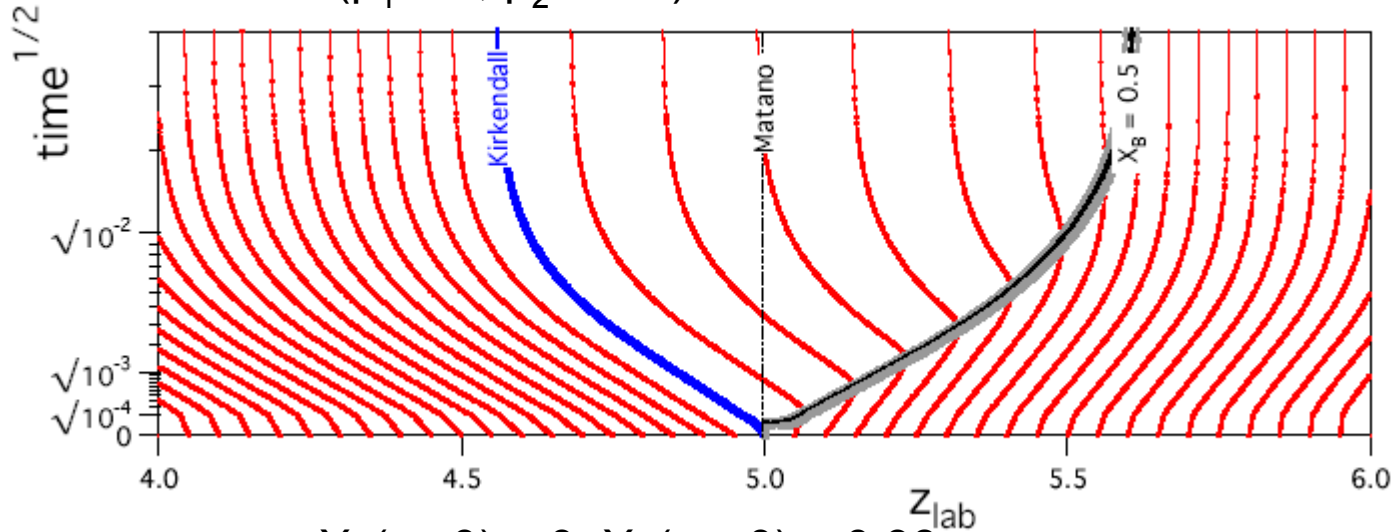
0.98



Expanding

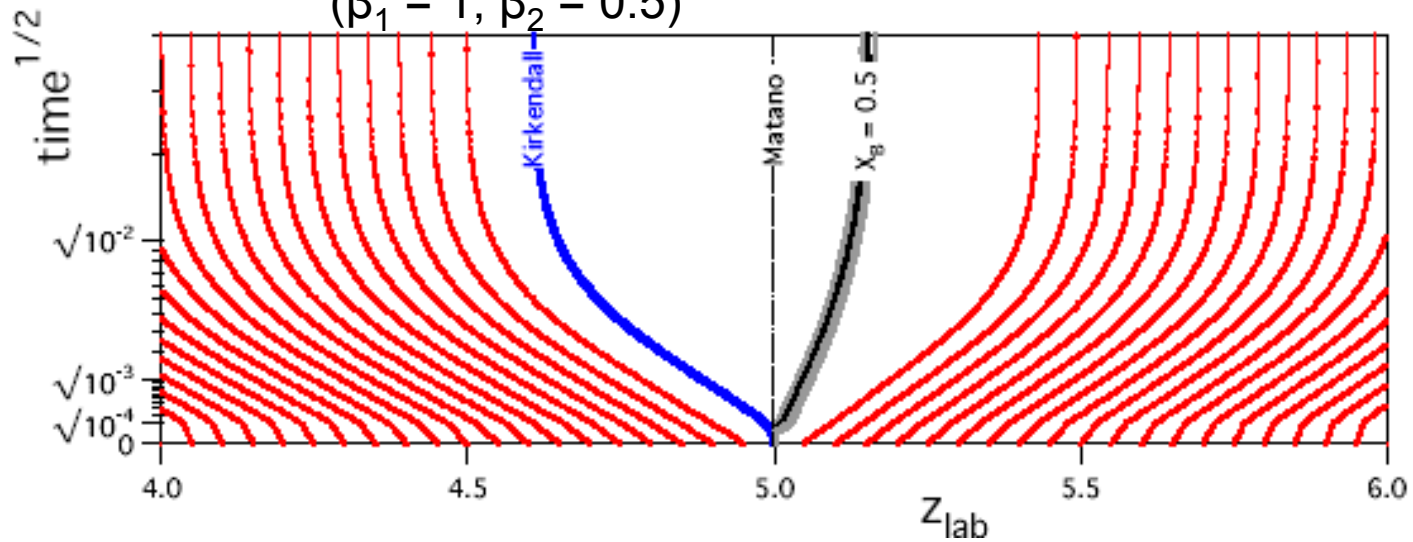
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.92$$

$$(\beta_1 = 1, \beta_2 = 0.5)$$



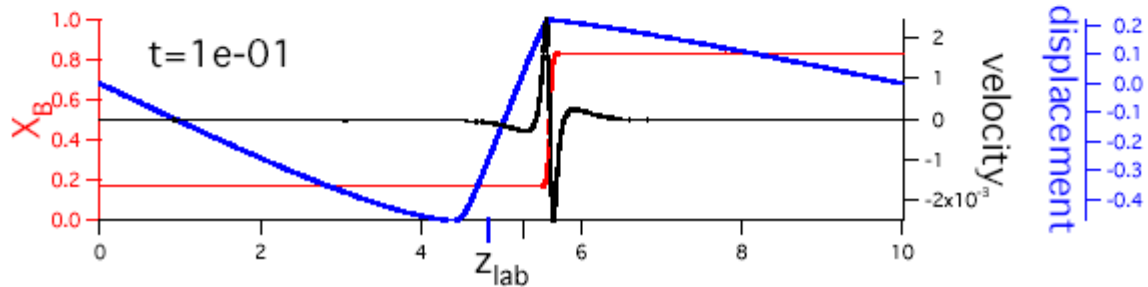
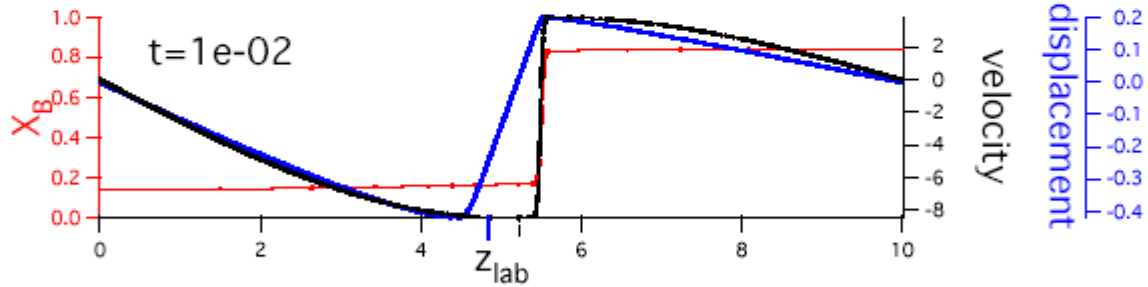
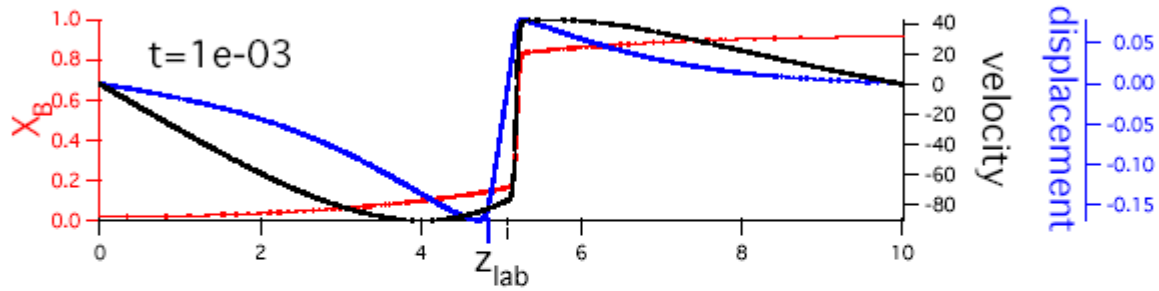
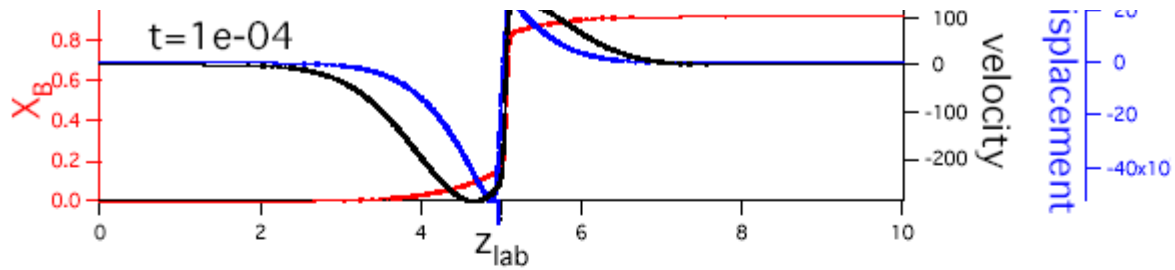
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.98$$

$$(\beta_1 = 1, \beta_2 = 0.5)$$



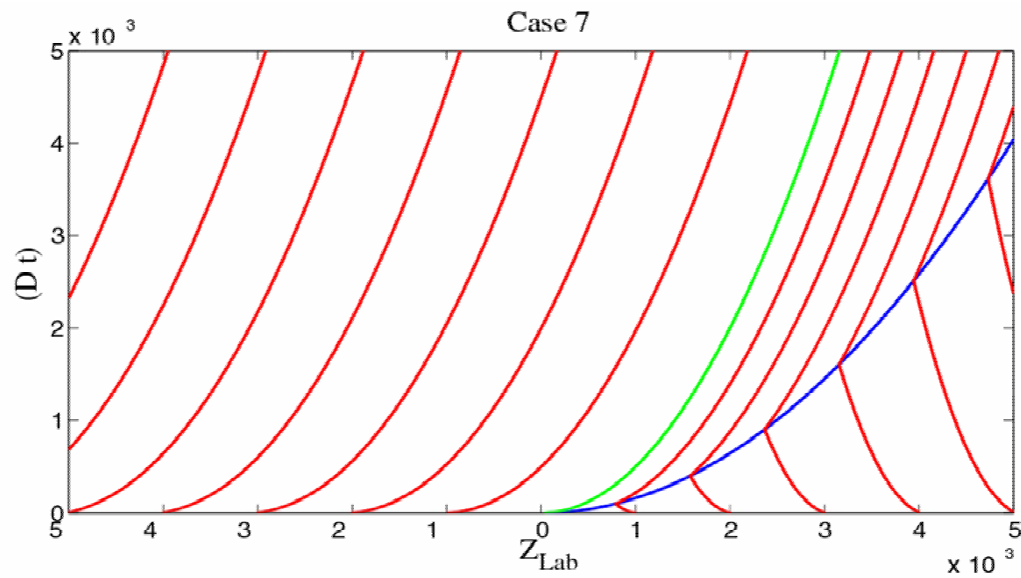
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.92$$

$$\beta_1 = 1, \beta_2 = 0.5$$

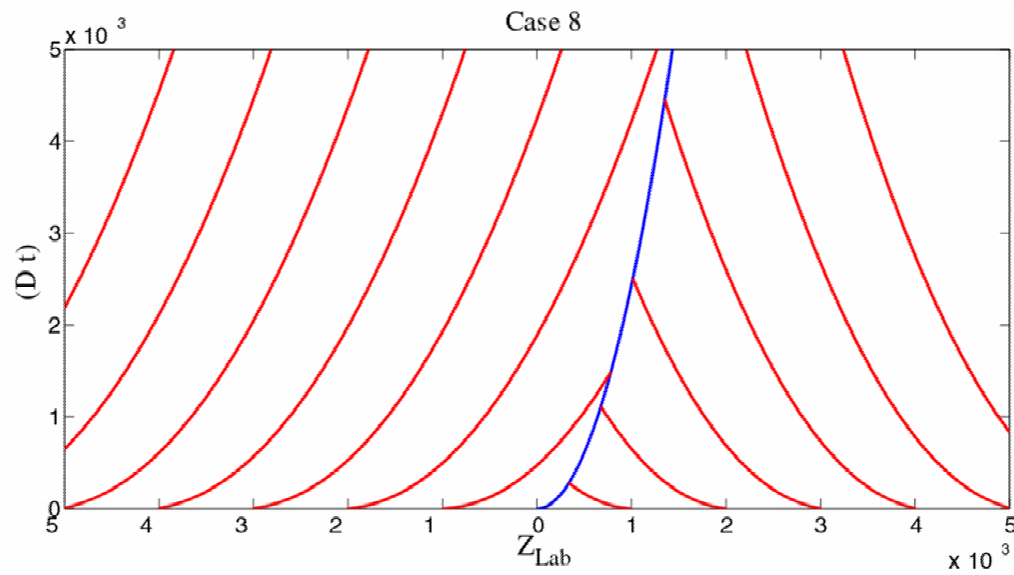


Similarity Solution: Squeezing

0.92



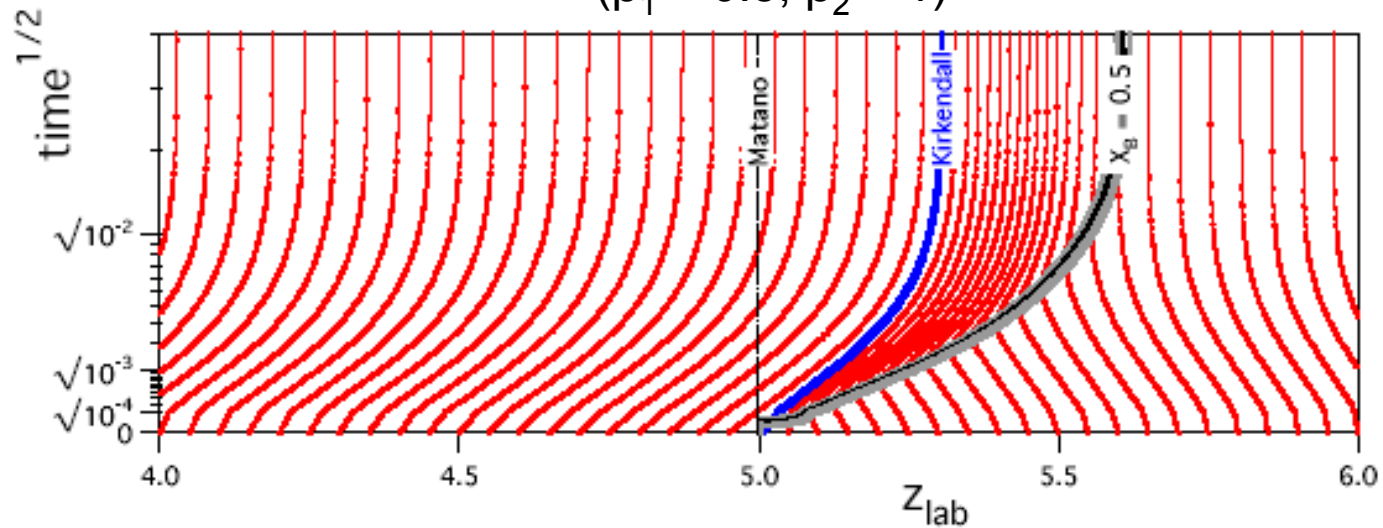
0.98



Squeezing

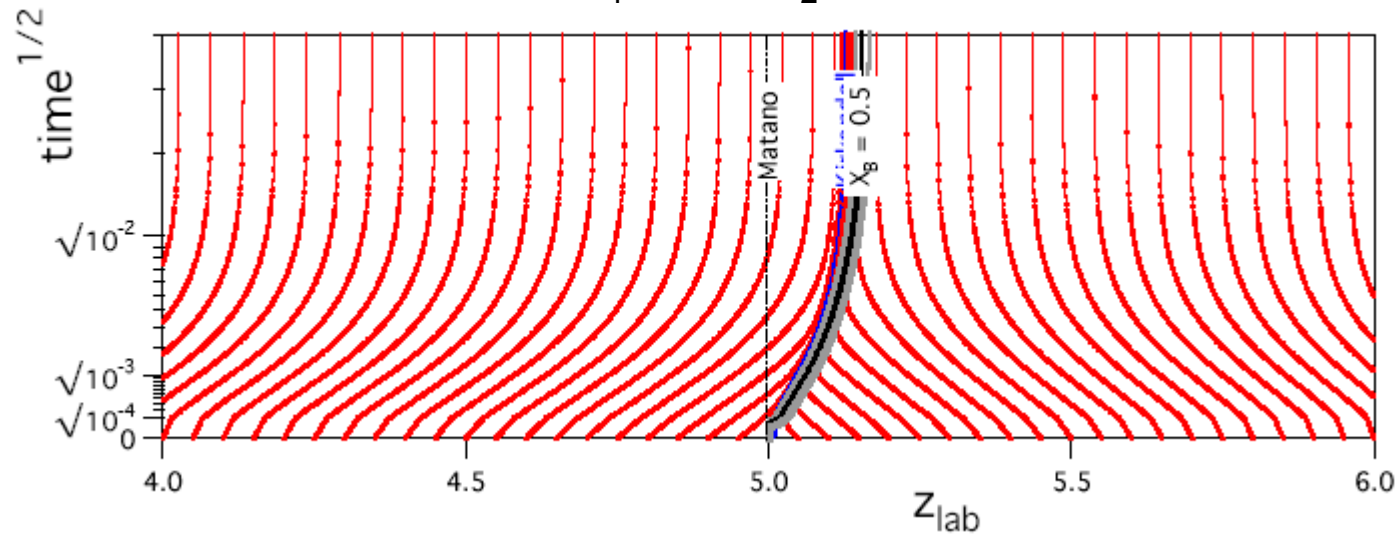
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.92$$

$$(\beta_1 = 0.5, \beta_2 = 1)$$



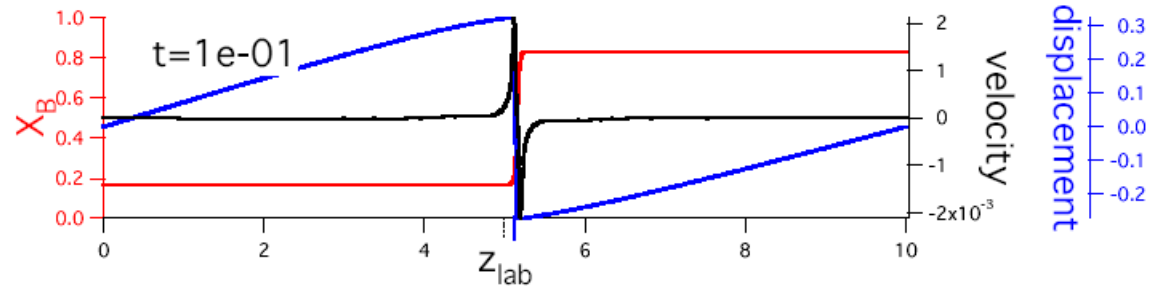
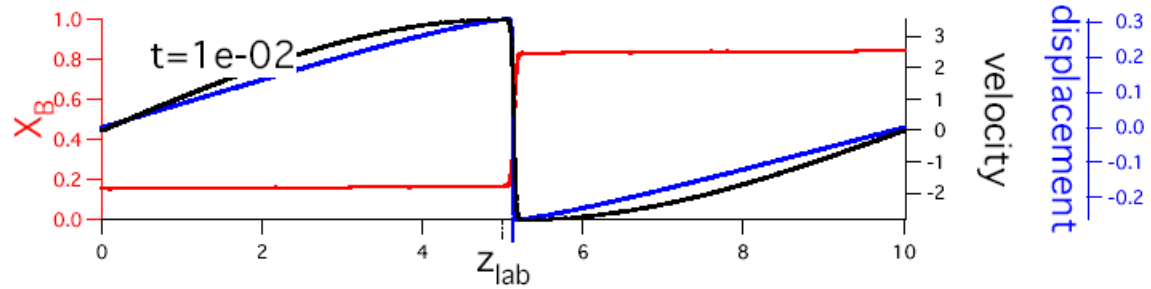
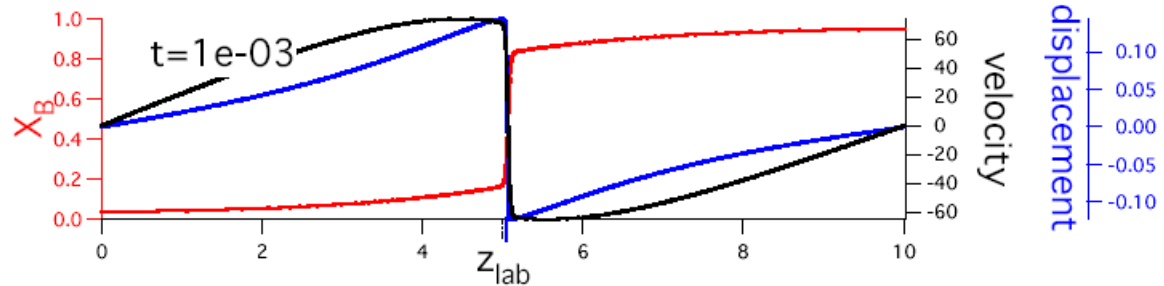
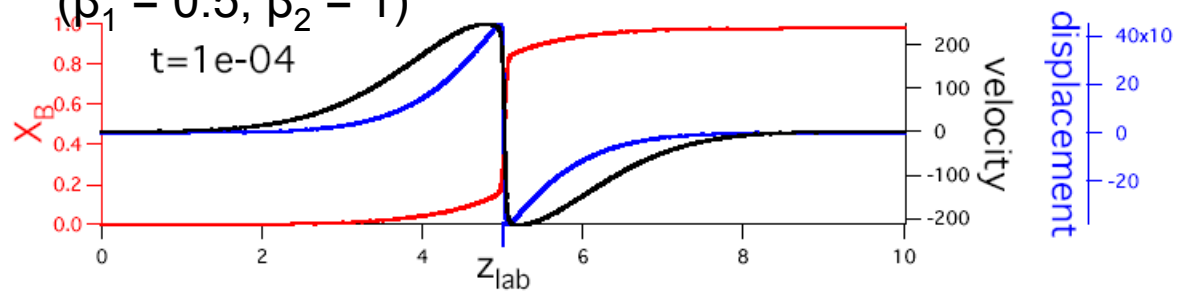
$$X_B(-\infty, 0) = 0, X_B(+\infty, 0) = 0.98$$

$$(\beta_1 = 0.5, \beta_2 = 1)$$

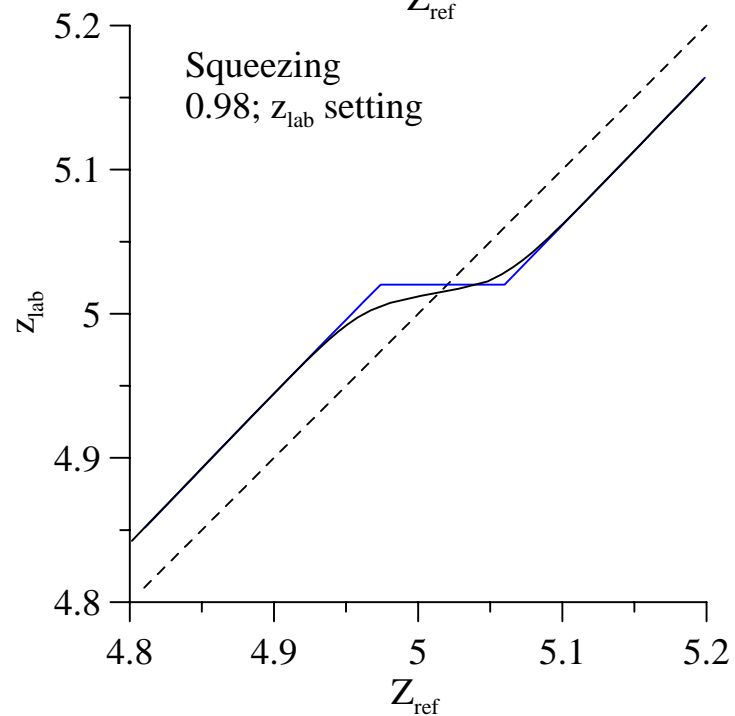
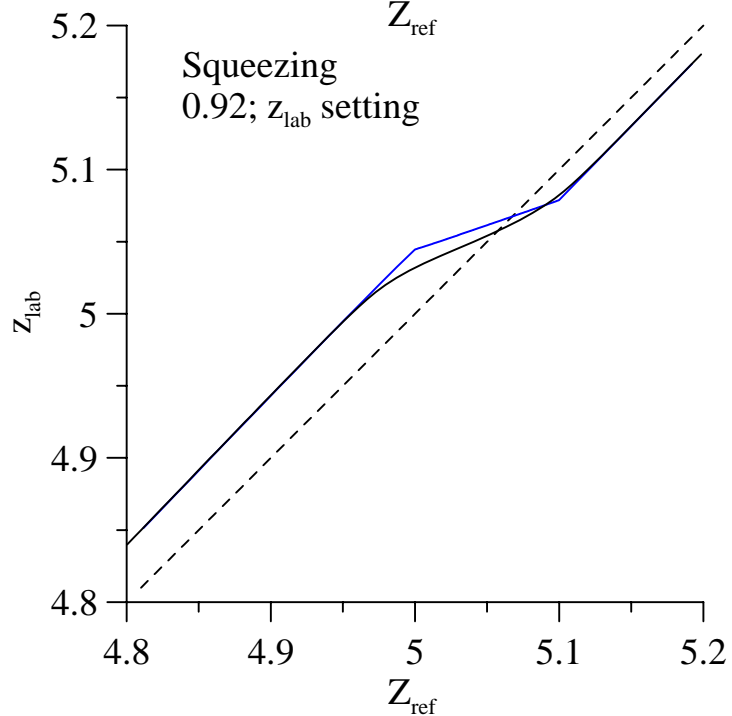
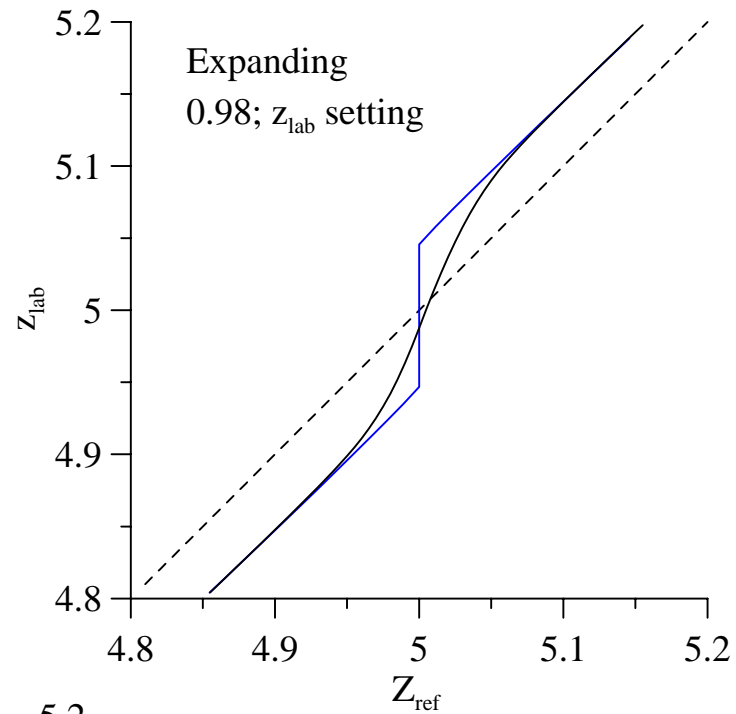
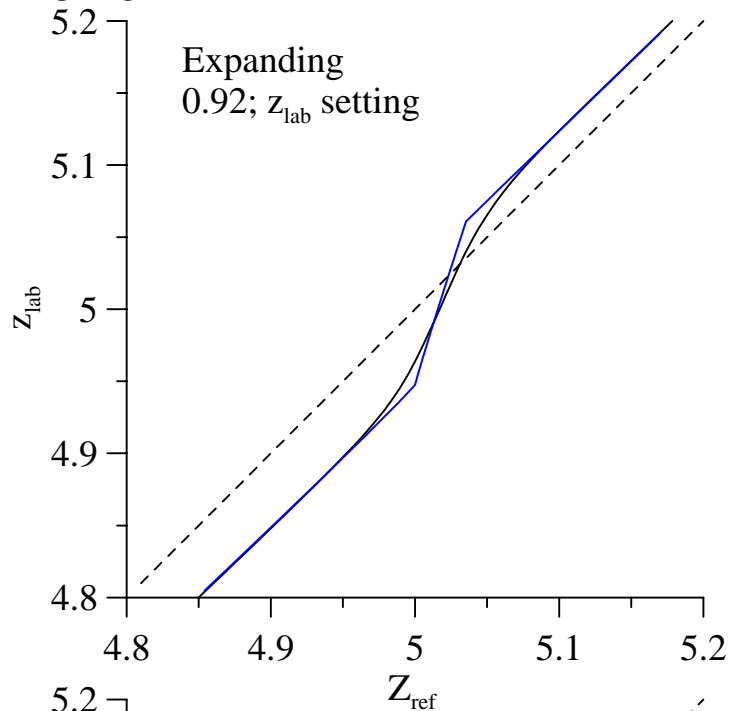


$$X_B(-\infty, 0) = 0, (X_B(+\infty, 0) = 0.98)$$

$$(\beta_1 = 0.5, \beta_2 = 1)$$



Fixed time 10^{-4}



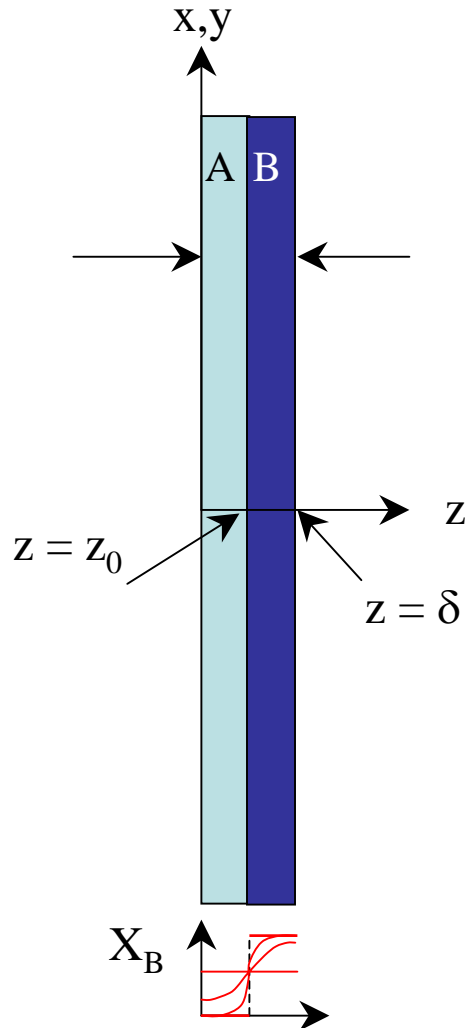
Simple free beam model; Two phase

Curvature, $\kappa(t)$

Neutral axis position @ $z = c(t)$

$$\sigma_{zz} = 0$$

$$\varepsilon_{xx}^T(z, t) = \varepsilon_{yy}^T(z, t) = \kappa(t)(z - c(t))$$



Balance of Forces, Balance of Moments

$$\begin{cases} 0 = \int_0^\delta \sigma_{xx} dz = \int_0^\delta E' (\varepsilon_{xx}^T - \varepsilon_{xx}^0) dz \\ 0 = \int_0^\delta z \sigma_{xx} dz = \int_0^\delta z E' (\varepsilon_{xx}^T - \varepsilon_{xx}^0) dz \end{cases}$$

Take $\frac{\partial}{\partial t}$

$$\begin{cases} 0 = \frac{\partial}{\partial t} \int_0^\delta [\kappa(t)(z - c(t))] dz - \int_0^{z^*(t)} \dot{\varepsilon}_{xx}^{0\alpha} dz - \int_{z^*(t)}^\delta \dot{\varepsilon}_{xx}^{0\beta} dz \\ 0 = \frac{\partial}{\partial t} \int_0^\delta z [\kappa(t)(z - c(t))] dz - \int_0^{z^*(t)} z \dot{\varepsilon}_{xx}^{0\alpha} dz - \int_{z^*(t)}^\delta z \dot{\varepsilon}_{xx}^{0\beta} dz \end{cases}$$

$$\dot{\varepsilon}_{xx}^{0\alpha} = -\frac{\Delta D^\alpha}{3} \frac{\partial^2 X_2^\alpha}{\partial z^2} = -\frac{\Delta D^\alpha}{3\tilde{D}^\alpha} \frac{\partial X_2^\alpha}{\partial t}; \quad 0 \leq z \leq z^*(t)$$

$$\dot{\varepsilon}_{xx}^{0\beta} = -\frac{\Delta D^\beta}{3} \frac{\partial^2 X_2^\beta}{\partial z^2} = -\frac{\Delta D^\beta}{3\tilde{D}^\beta} \frac{\partial X_2^\beta}{\partial t}; \quad z^*(t) \leq z \leq \delta$$

Integrating both wrt to t (& taking care of time dependent limits of intergation)

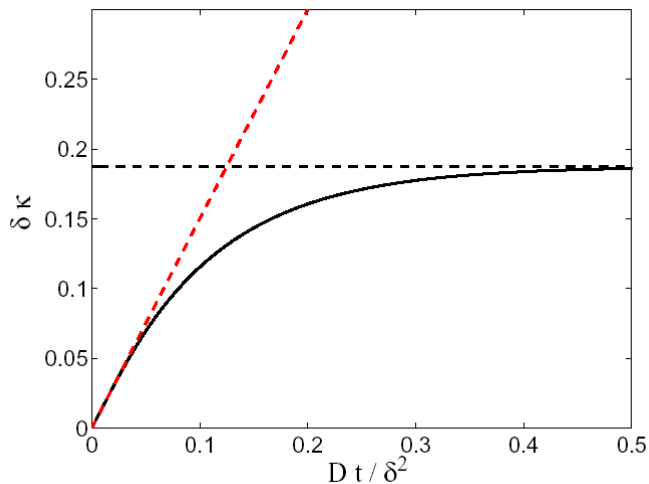
$$\left\{ \begin{aligned} 0 &= \int_0^\delta [\kappa(t)(z - c(t))] dz + \frac{\Delta D^\alpha}{3\tilde{D}^\alpha} \left\{ -(z^*(t) - z_0) X_2^{\alpha\beta} + \int_0^{z^*(t)} [X_2^\alpha(z, t) - X_2^\alpha(z, 0)] dz \right\} \\ &\quad + \frac{\Delta D^\beta}{3\tilde{D}^\beta} \left\{ (z^*(t) - z_0) X_2^{\beta\alpha} + \int_{z^*(t)}^\delta [X_2^\beta(z, t) - X_2^\beta(z, 0)] dz \right\} \\ 0 &= \int_0^\delta z [\kappa(t)(z - c(t))] dz + \frac{\Delta D^\alpha}{3\tilde{D}^\alpha} \left\{ -(z^{*2}(t) - z_0^2) X_2^{\alpha\beta} + \int_0^{z^*(t)} z [X_2^\alpha(z, t) - X_2^\alpha(z, 0)] dz \right\} \\ &\quad + \frac{\Delta D^\beta}{3\tilde{D}^\beta} \left\{ (z^{*2}(t) - z_0^2) X_2^{\beta\alpha} + \int_{z^*(t)}^\delta z [X_2^\beta(z, t) - X_2^\beta(z, 0)] dz \right\} \end{aligned} \right.$$

For single phase problem

can solve diffusion problem by Fourier methods

e.g., $z_0 = \delta/2$, $z^*(t) = \delta/2$ Get

$$\begin{cases} c(t) = \delta/2 \\ \kappa(t) \end{cases}$$



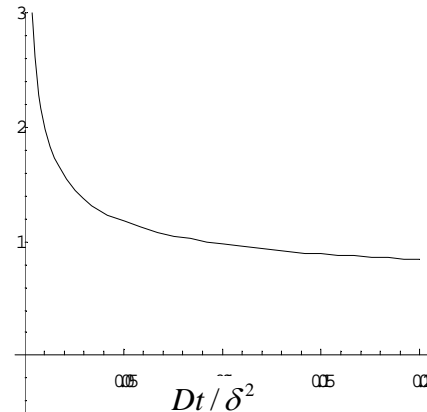
For two phase problem

can use error function solution for moving interface if $t \ll \frac{\delta^2}{\tilde{D}}$

$$z^*(t) = K\sqrt{4\tilde{D}^\beta t} \quad \& \text{ etc.}$$

$$\begin{cases} c(t) \\ \kappa(t) \end{cases}$$

$$\alpha(t) = \frac{c(t)}{\delta}$$



$$\delta K(t)$$

